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DeLorean

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(54) **VERTICAL TAKEOFF AND LANDING AIRCRAFT**

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Related U.S. Application Data

(63) Continuation of application No. 13/708,612, filed on Dec. 7, 2012, now Pat. No. 9,085,355.

(51) **Int. Cl.**

- B64C 29/00** (2006.01)
- B64D 27/24** (2006.01)
- B64C 39/04** (2006.01)
- B64C 39/10** (2006.01)
- B64C 39/12** (2006.01)
- B64C 27/32** (2006.01)

(52) **U.S. Cl.**

CPC **B64C 29/0033** (2013.01); **B64C 27/32** (2013.01); **B64C 39/04** (2013.01); **B64C 39/10** (2013.01); **B64C 39/12** (2013.01); **B64D 27/24** (2013.01); **Y02T 50/12** (2013.01)

(58) **Field of Classification Search**

CPC B64C 11/001; B64C 27/024; B64C 27/24; B64C 29/0008; B64C 29/0016; B64C 29/0033; B64C 39/04; B64C 39/12
See application file for complete search history.

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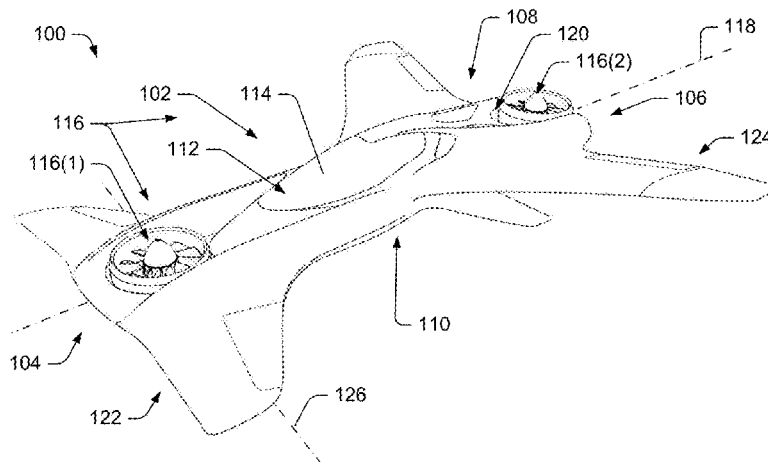
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(57) **ABSTRACT**

The disclosure generally pertains to a vertical take-off and landing (VTOL) aircraft comprising a fuselage and at least one fixed wing. The aircraft may include at least two powered rotors located generally along a longitudinal axis of the fuselage. The rotor units may be coupled to the fuselage via a rotating chassis, which allows the rotors to provide directed thrust by movement of the rotor units about at least one axis. By moving the rotor units, the aircraft can transition from a hover mode to a transition mode and then to a forward flight mode and back.

20 Claims, 30 Drawing Sheets



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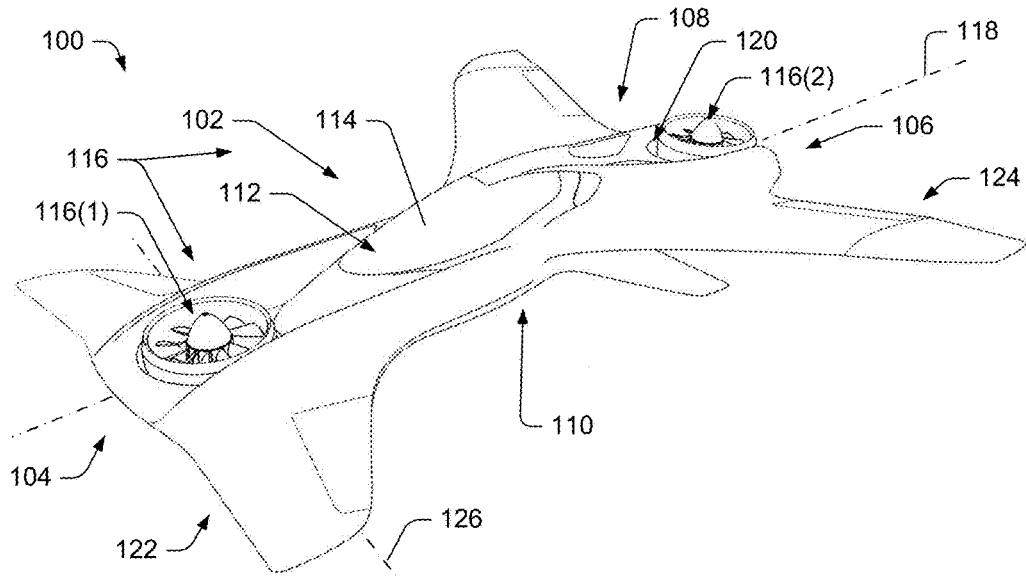


FIG. 1A

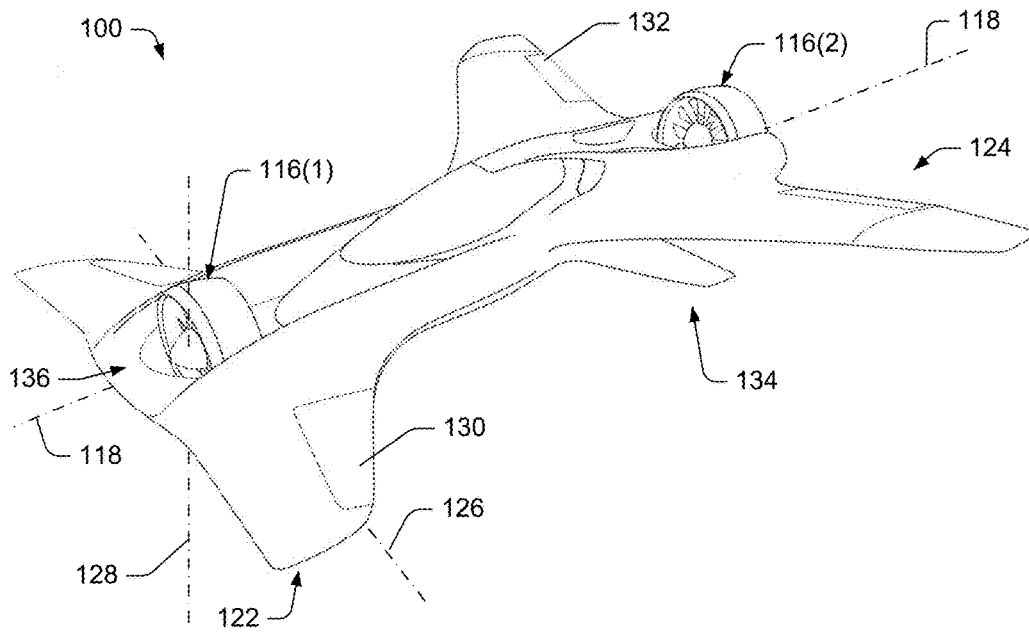


FIG. 1B

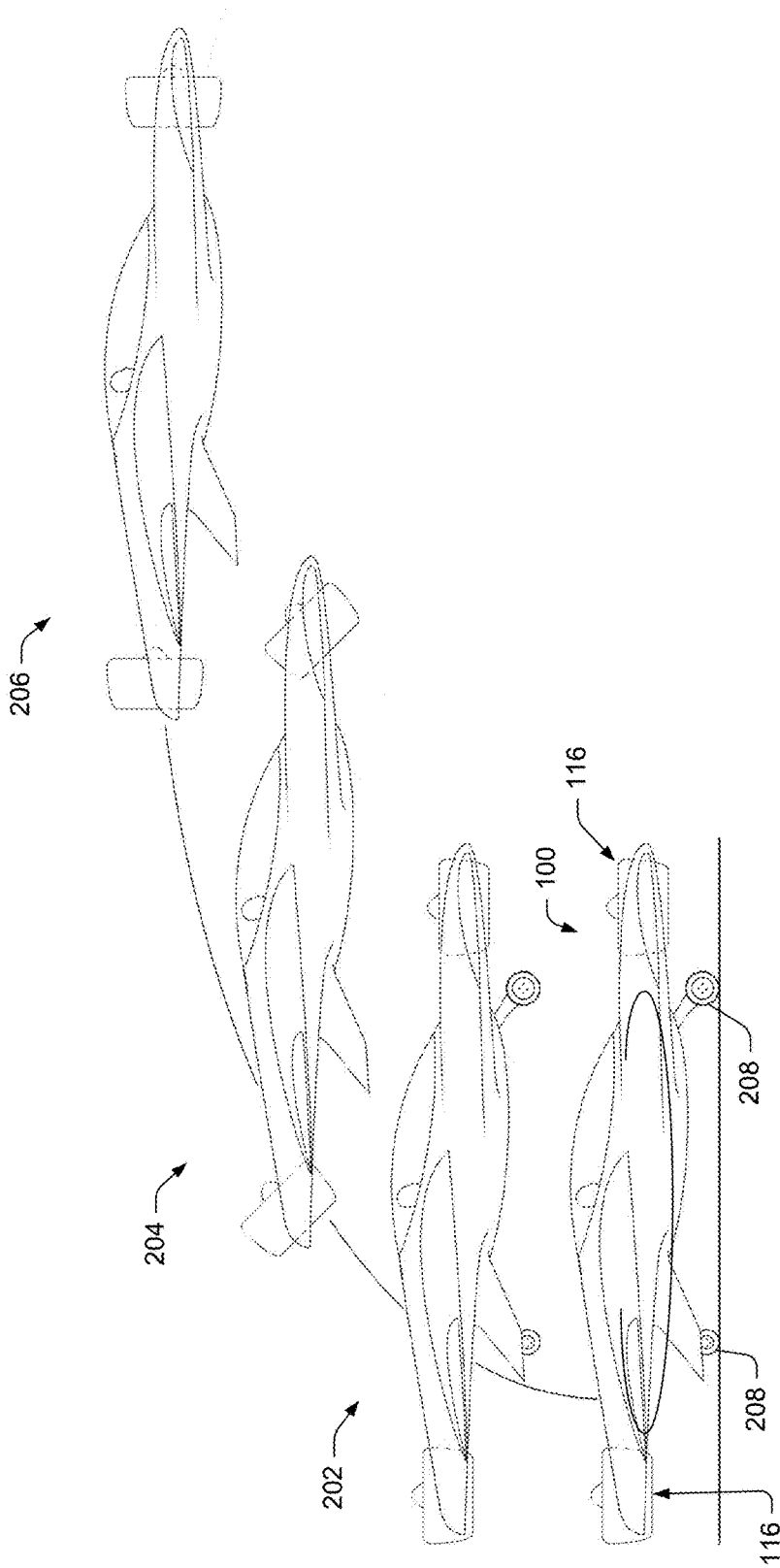


FIG. 2

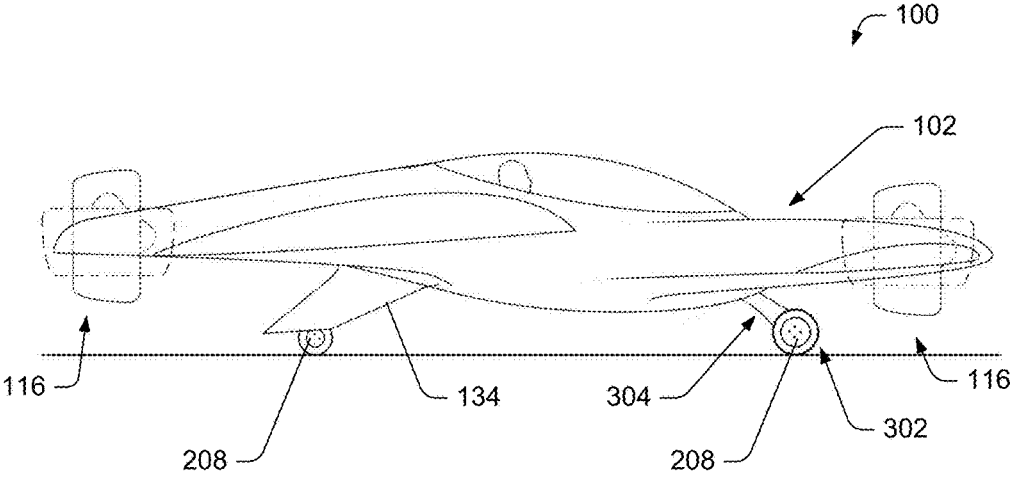


FIG. 3A

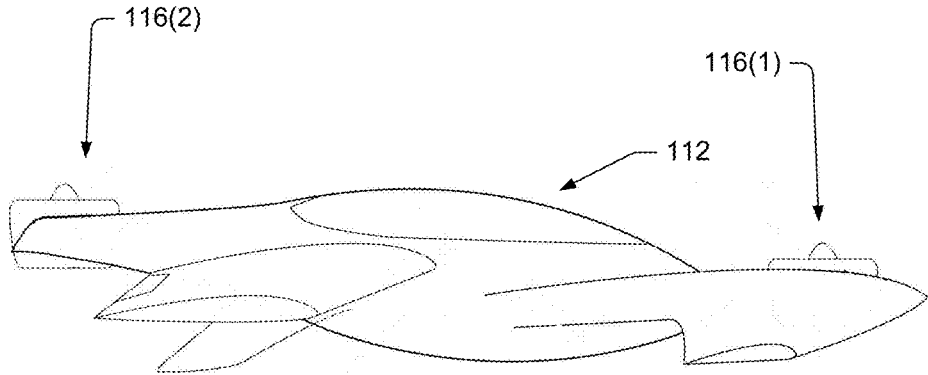


FIG. 3B

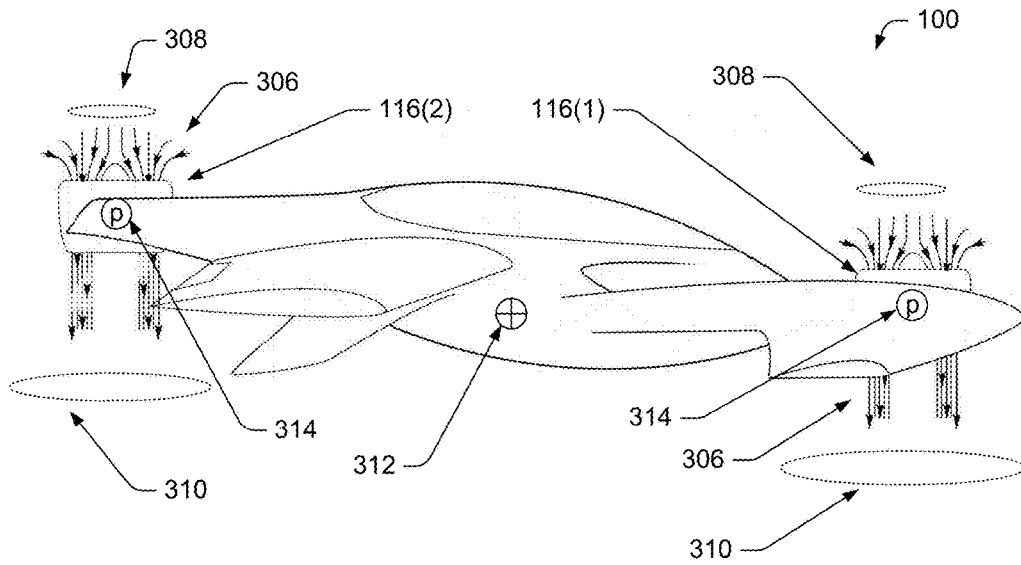


FIG. 3C

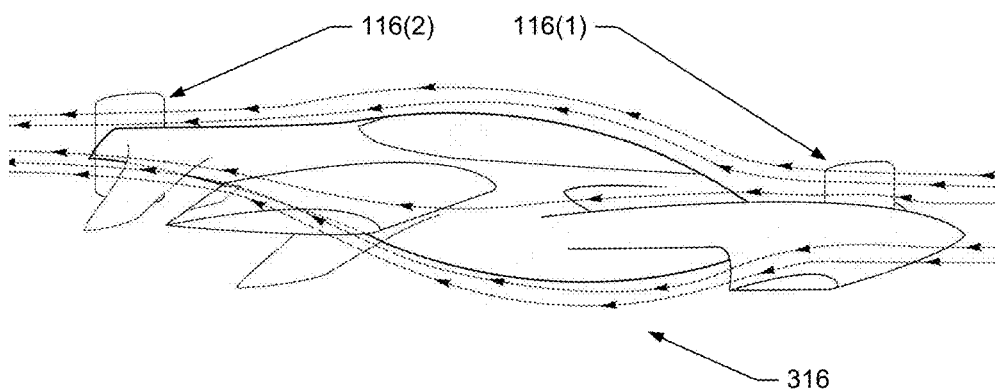


FIG. 3(b)

FIG. 3D

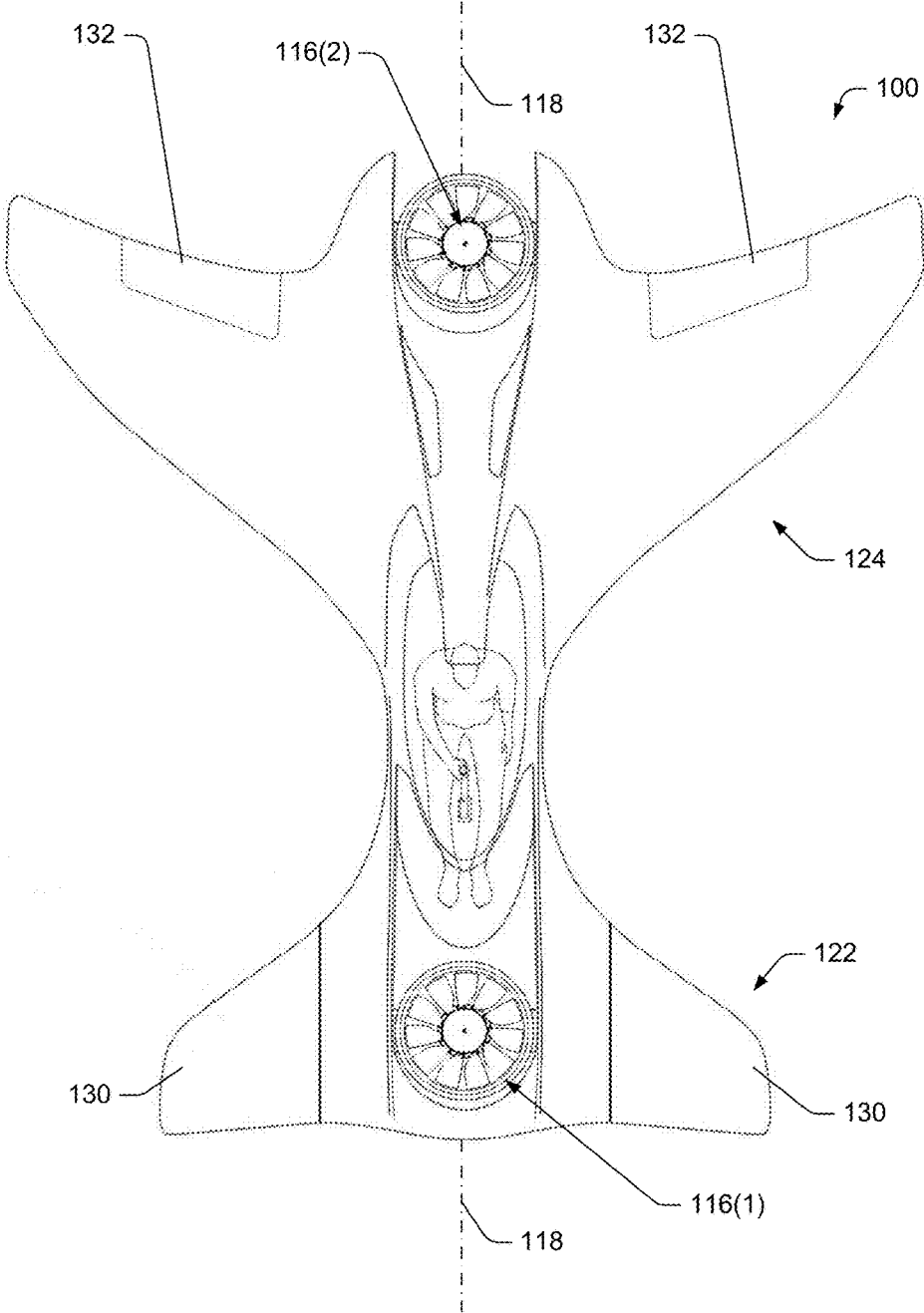


FIG. 4

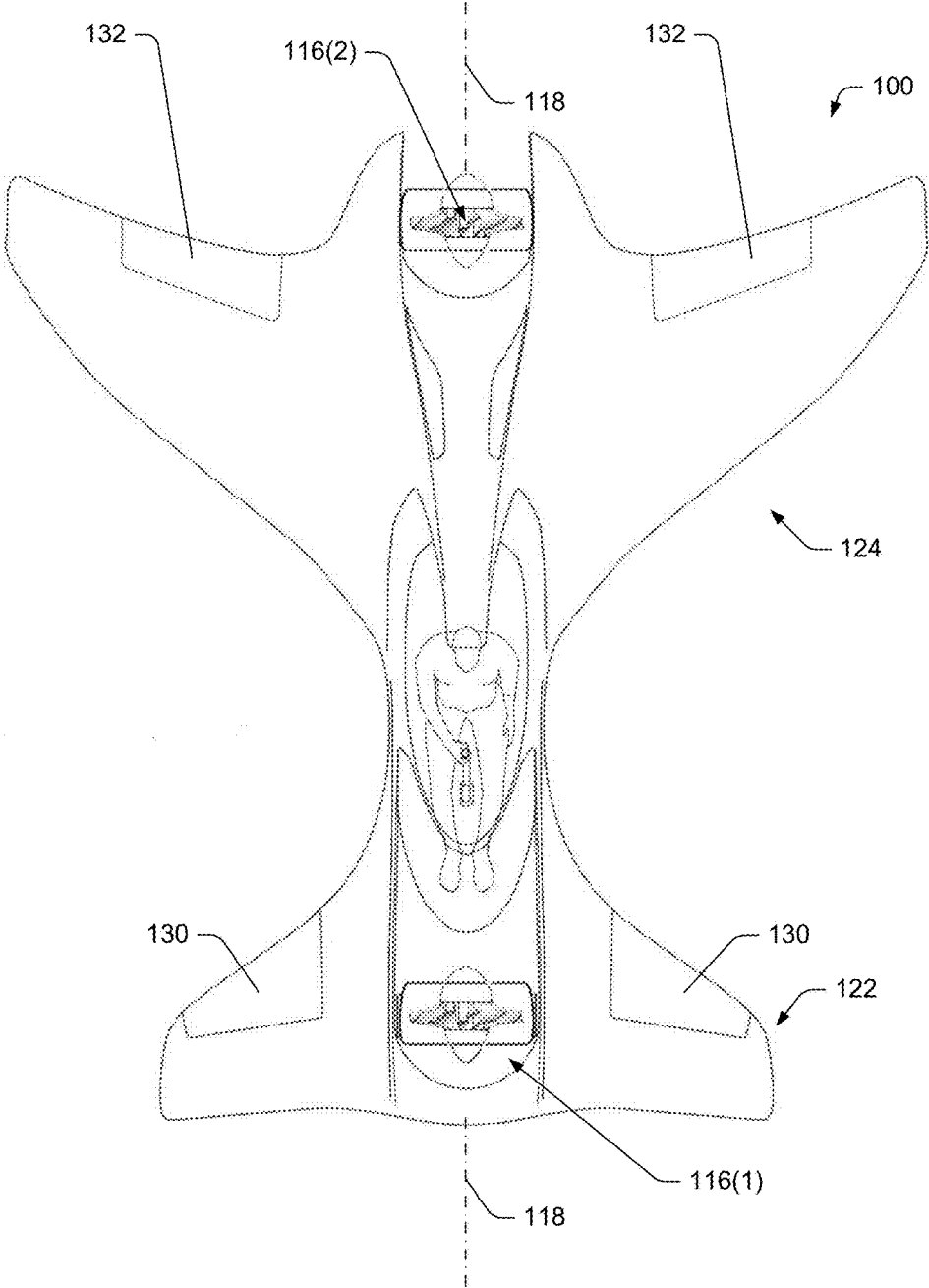


FIG. 5

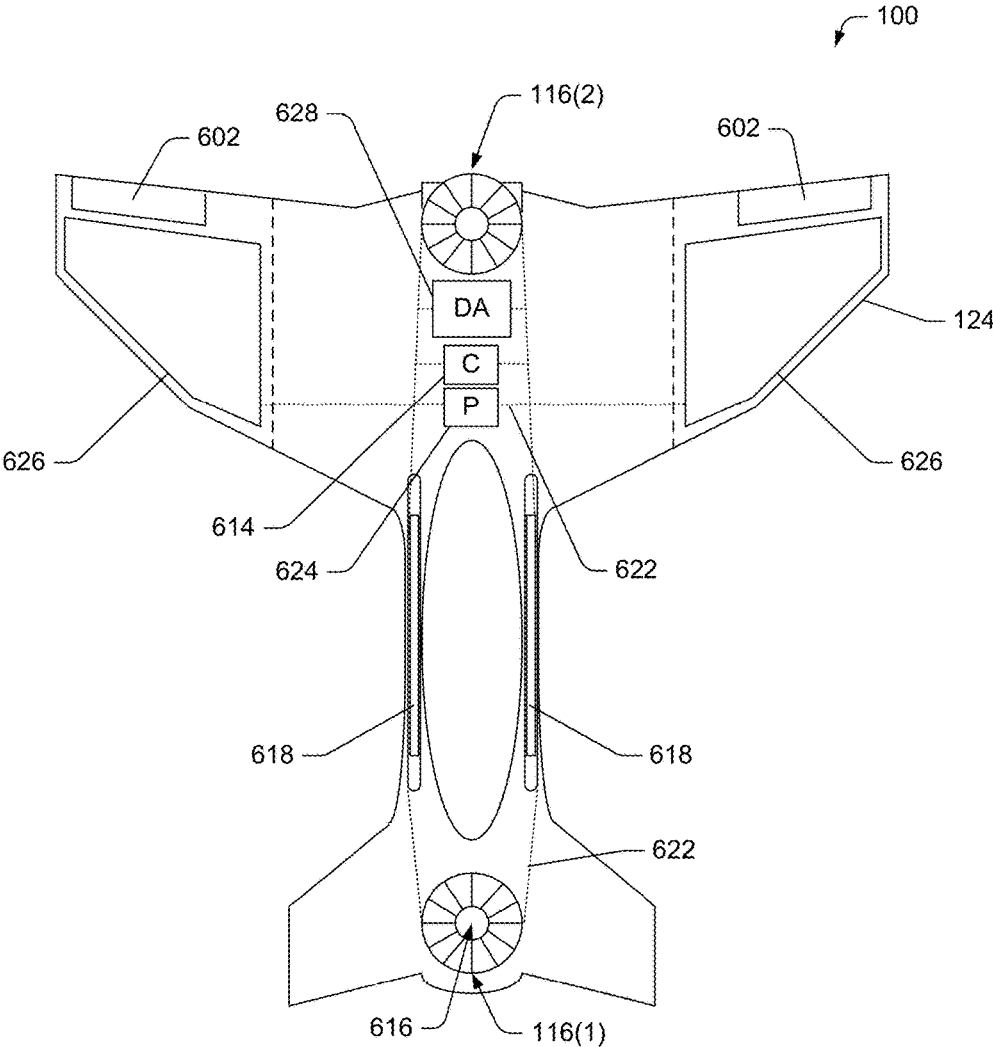


FIG. 6B

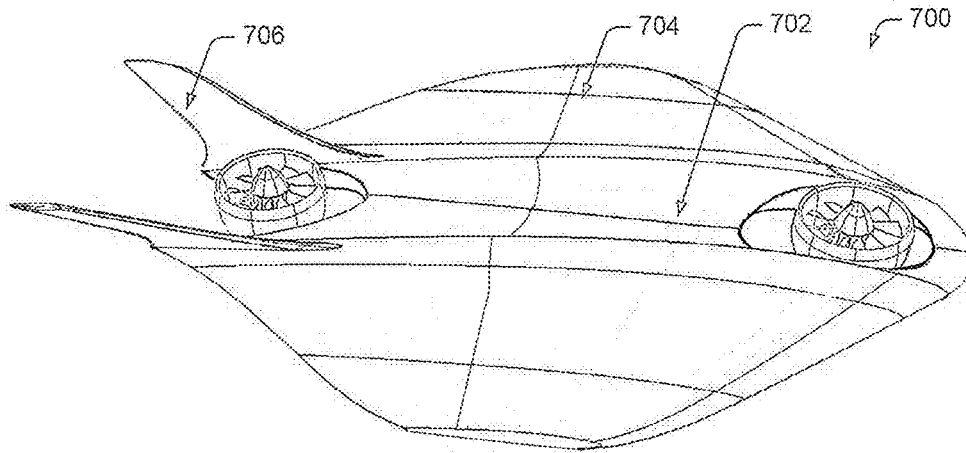


FIG. 7

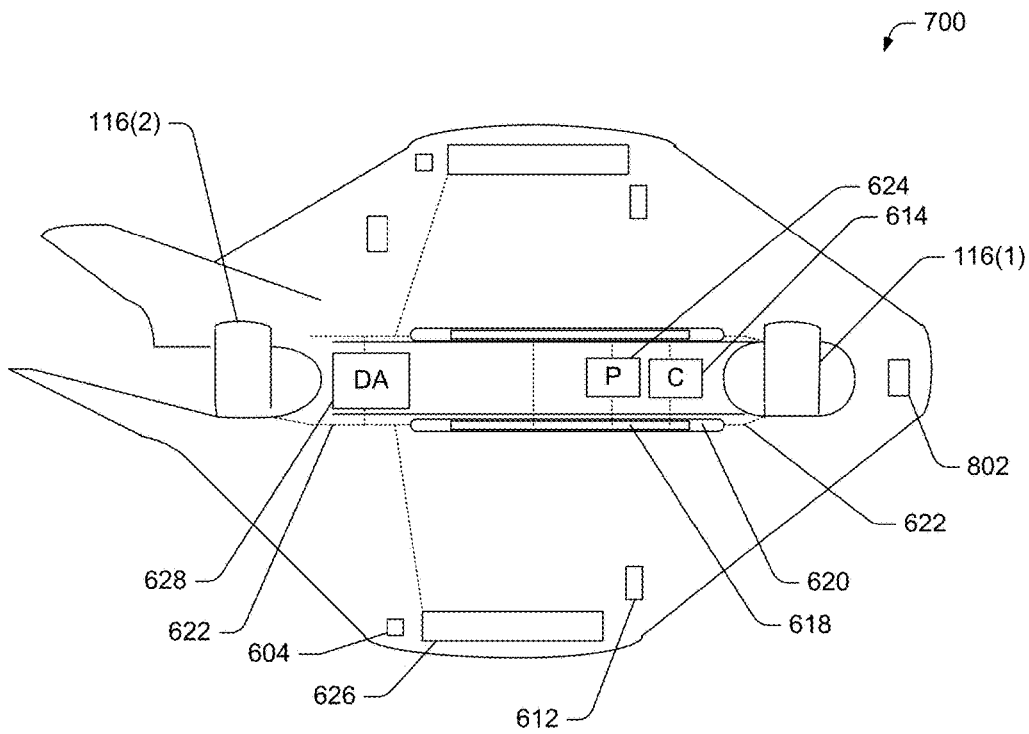


FIG. 8

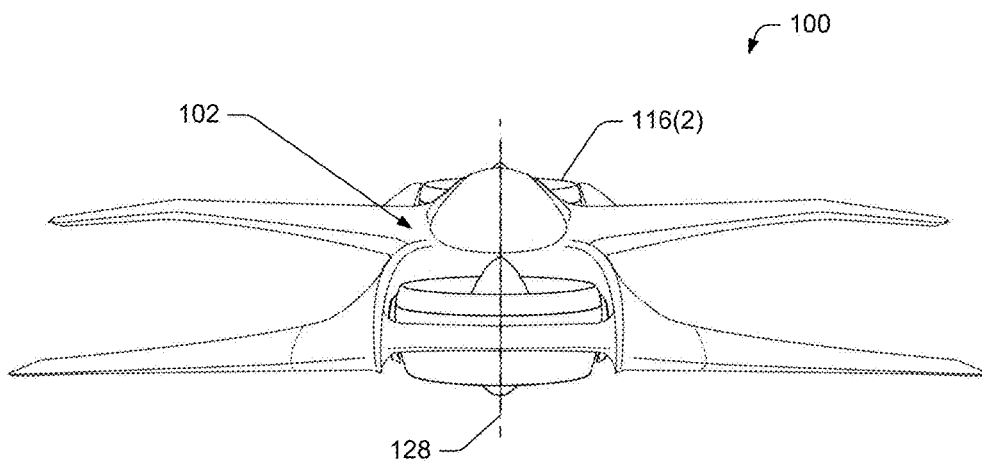


FIG. 9A

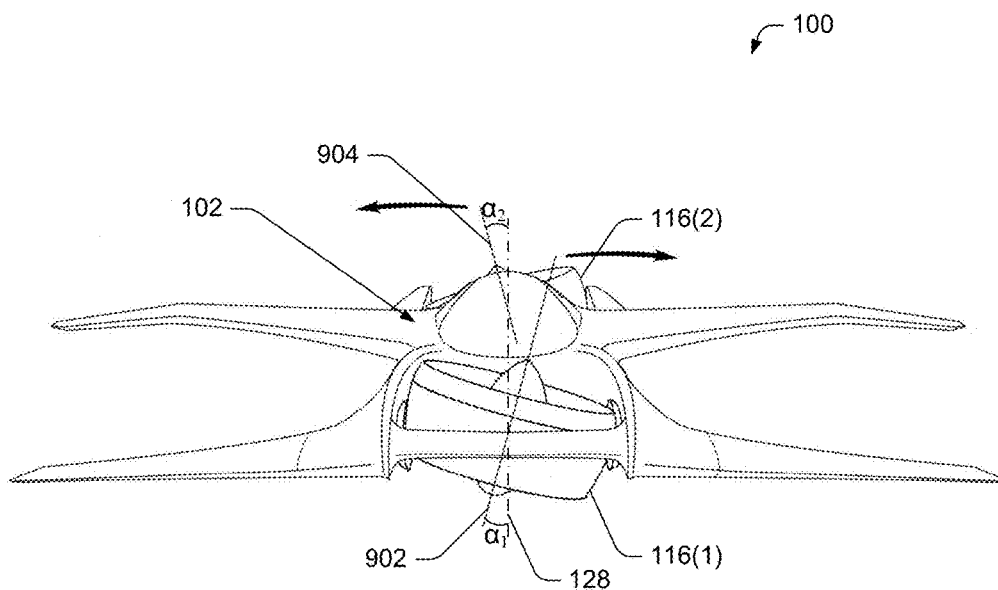


FIG. 9B

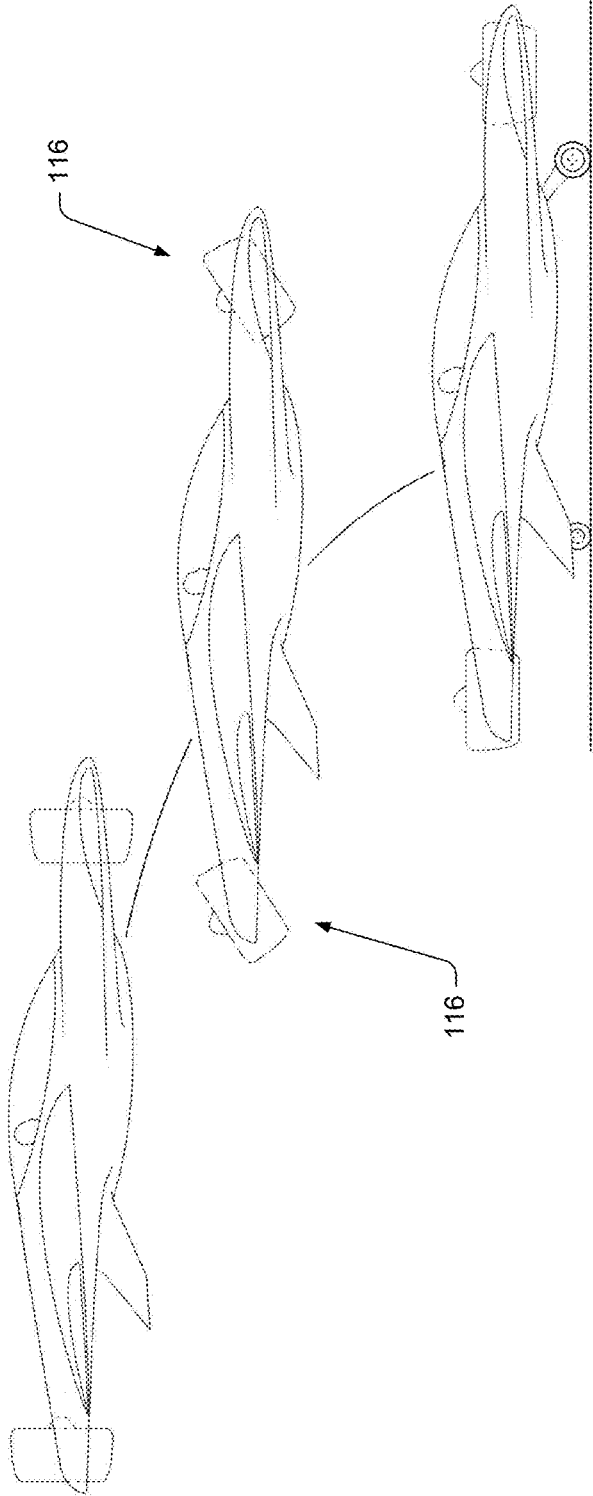


FIG. 9C

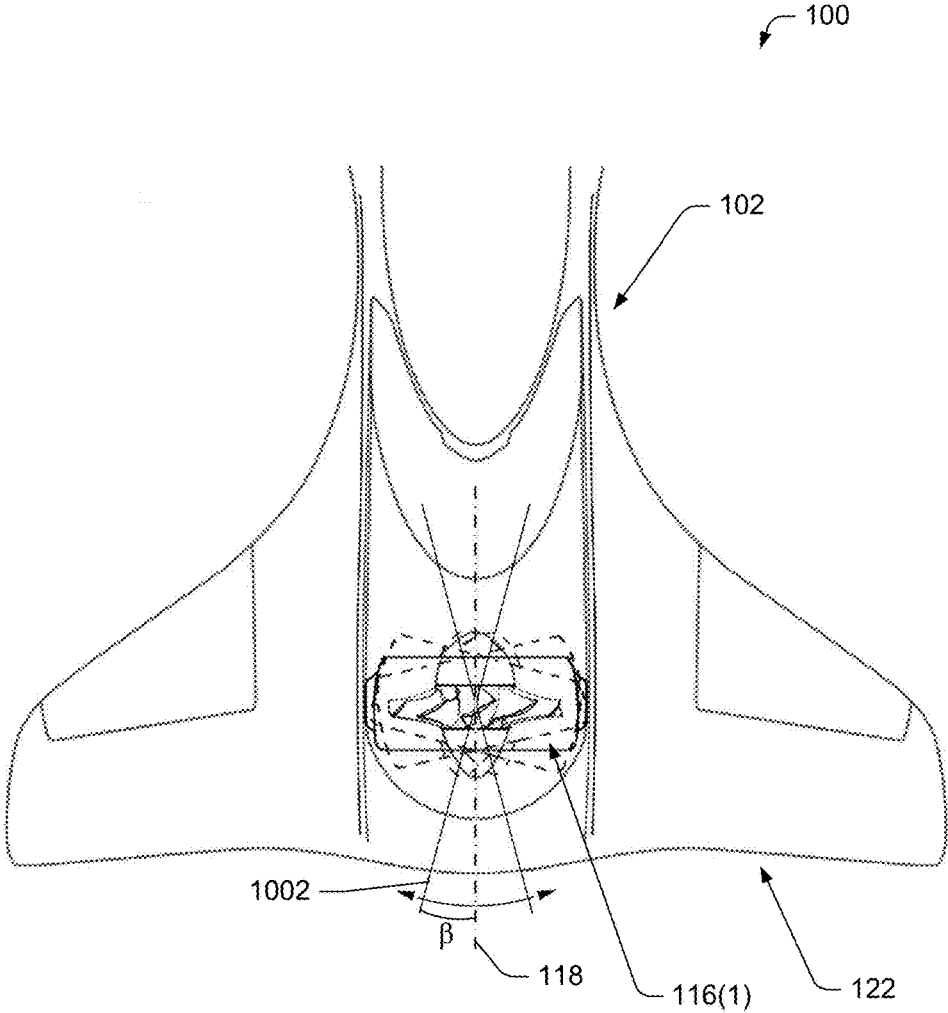


FIG. 10

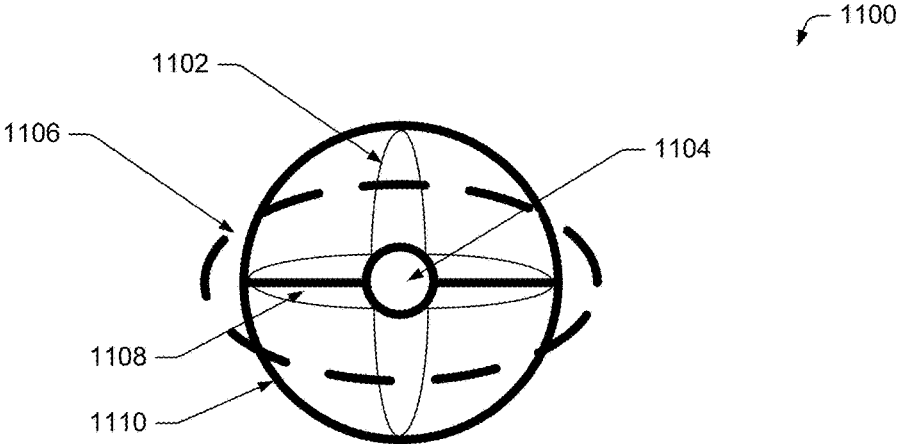


FIG. 11A

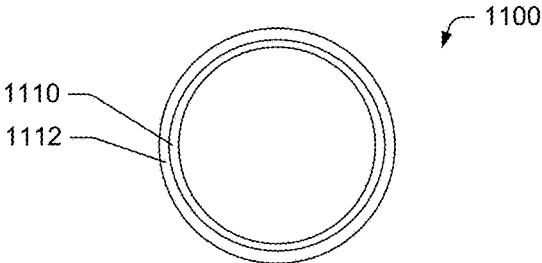


FIG. 11B

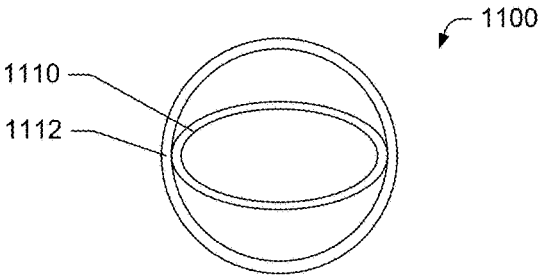
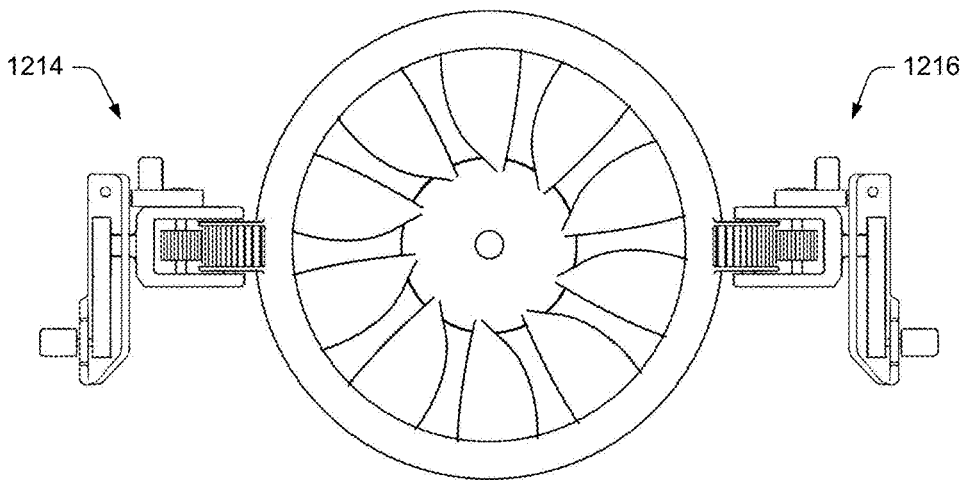
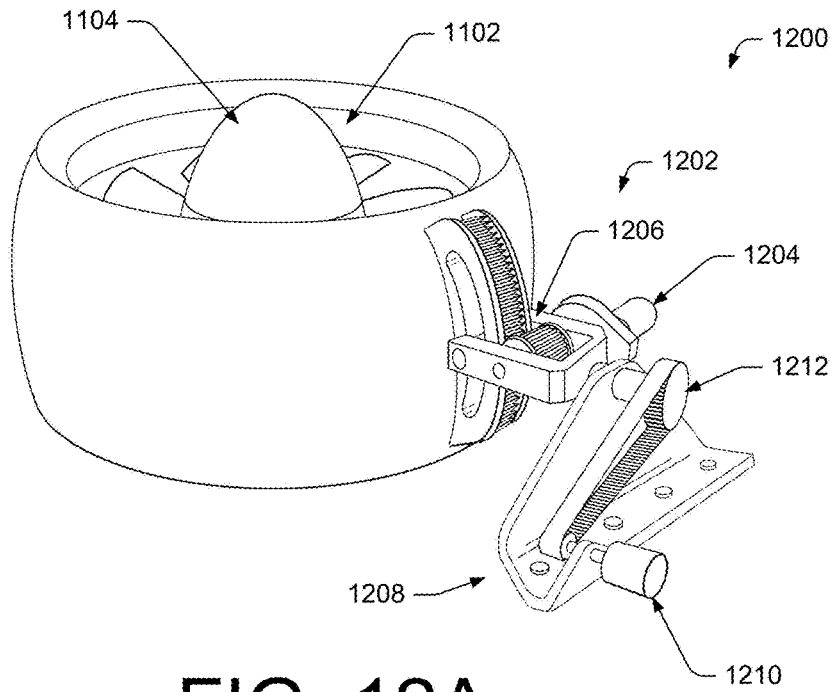


FIG. 11C



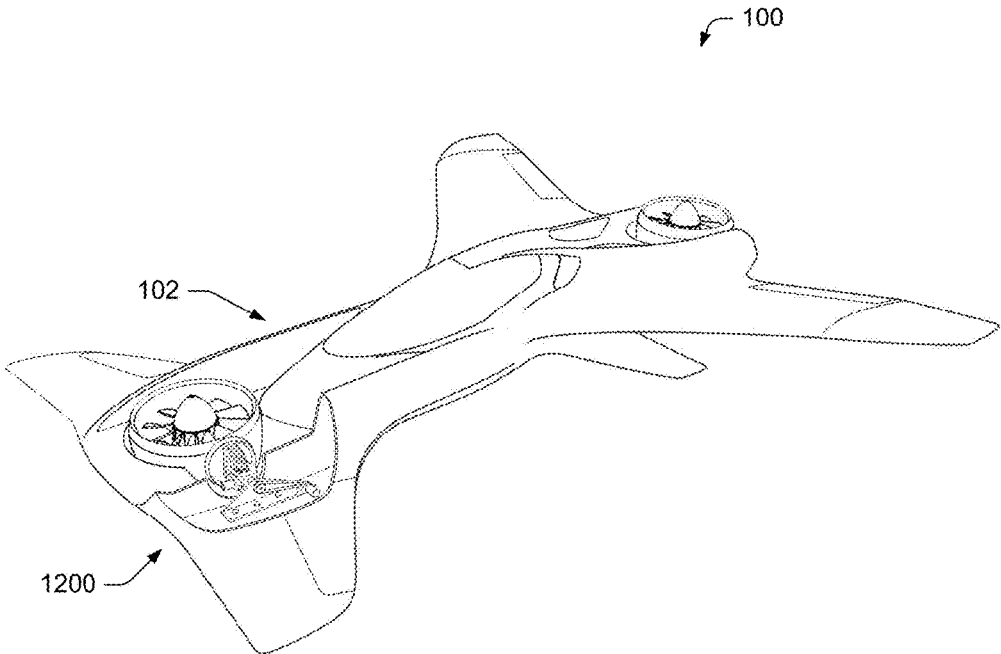


FIG. 12C

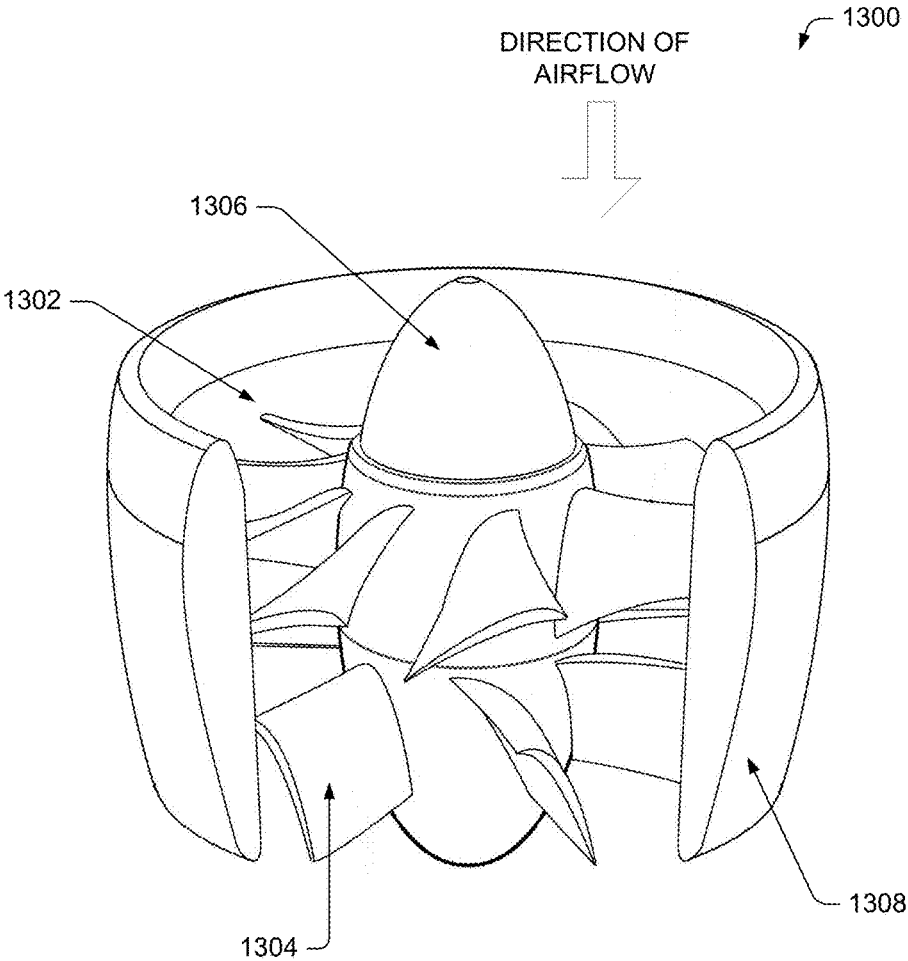


FIG. 13A

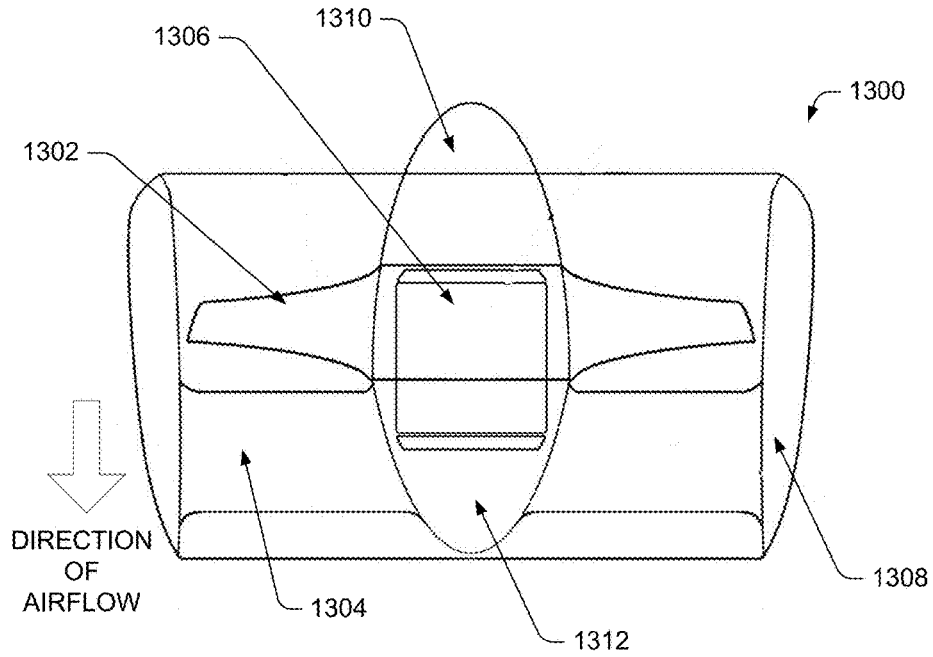


FIG. 13B

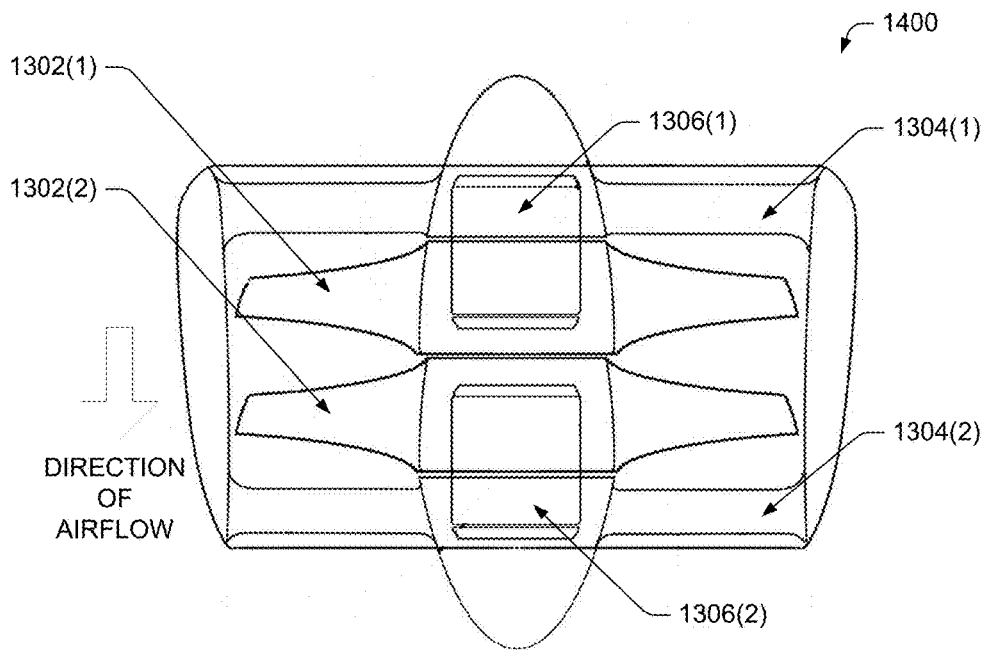


FIG. 14

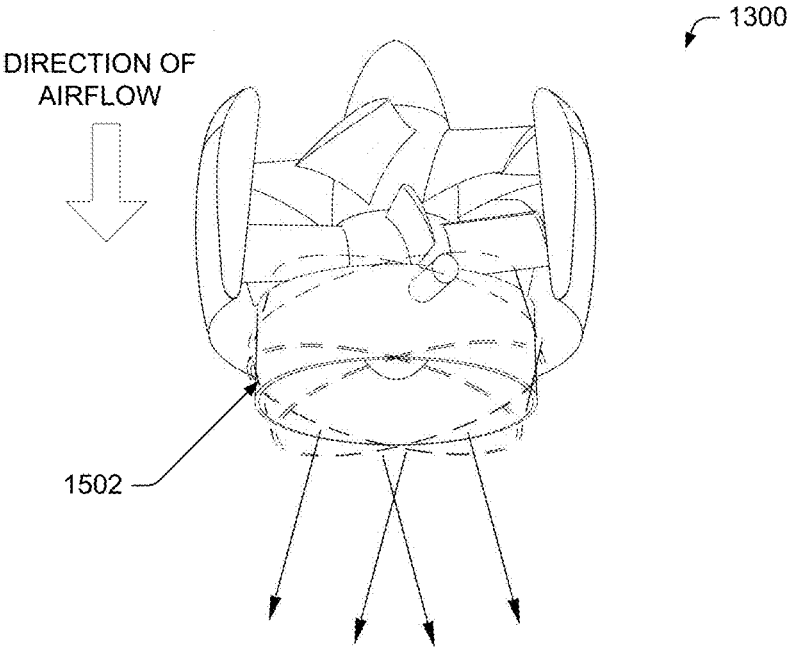


FIG. 15A

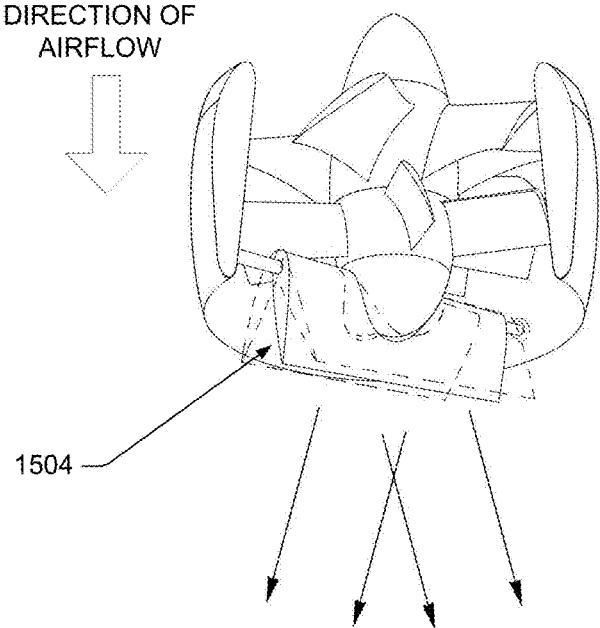


FIG. 15B

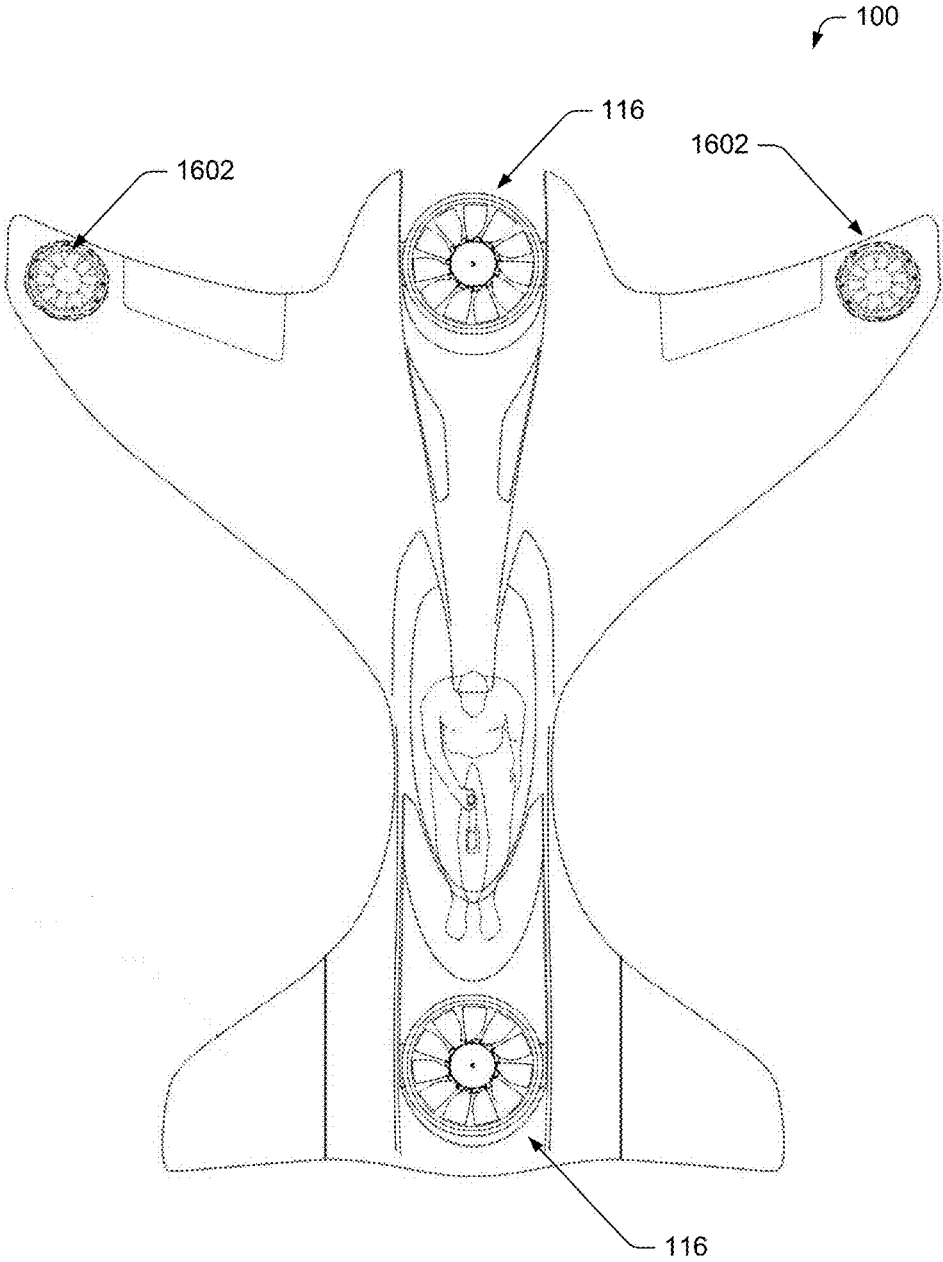


FIG. 16

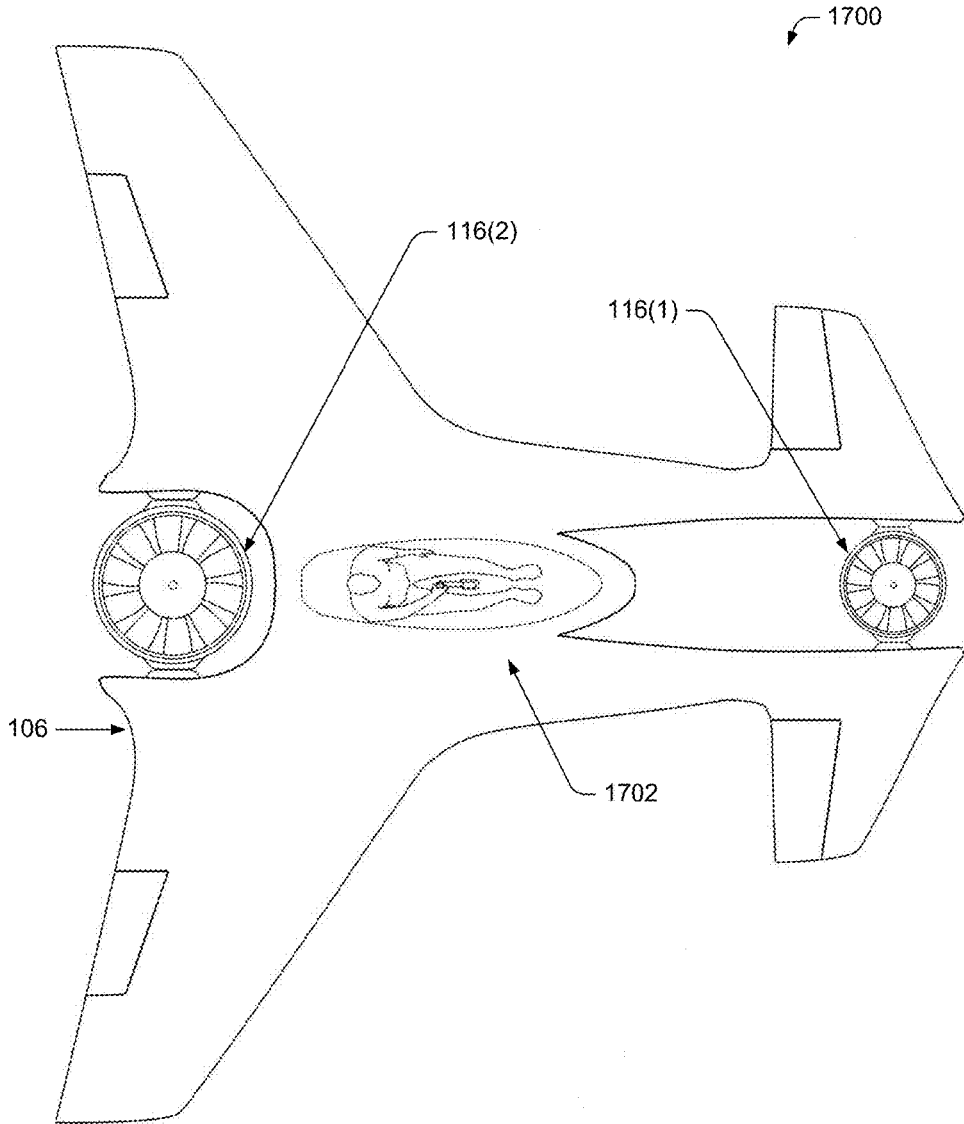


FIG. 17

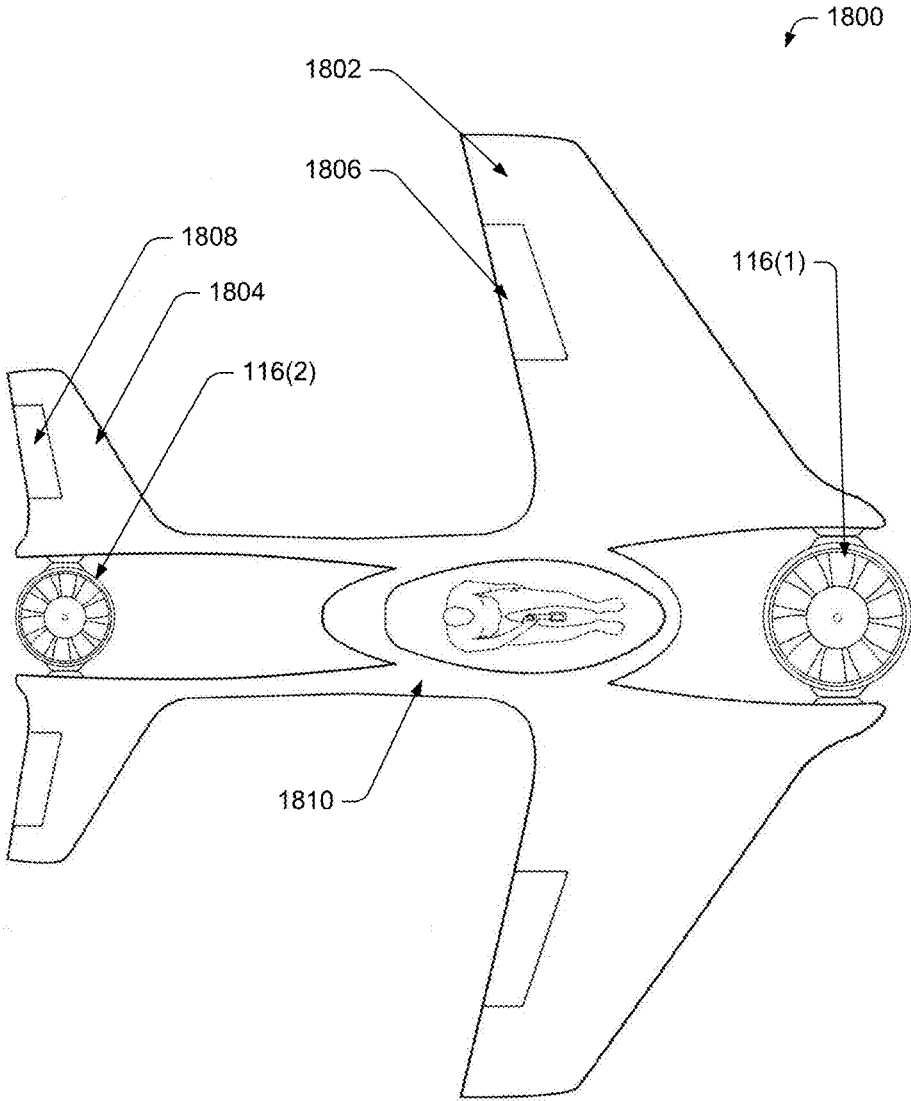


FIG. 18

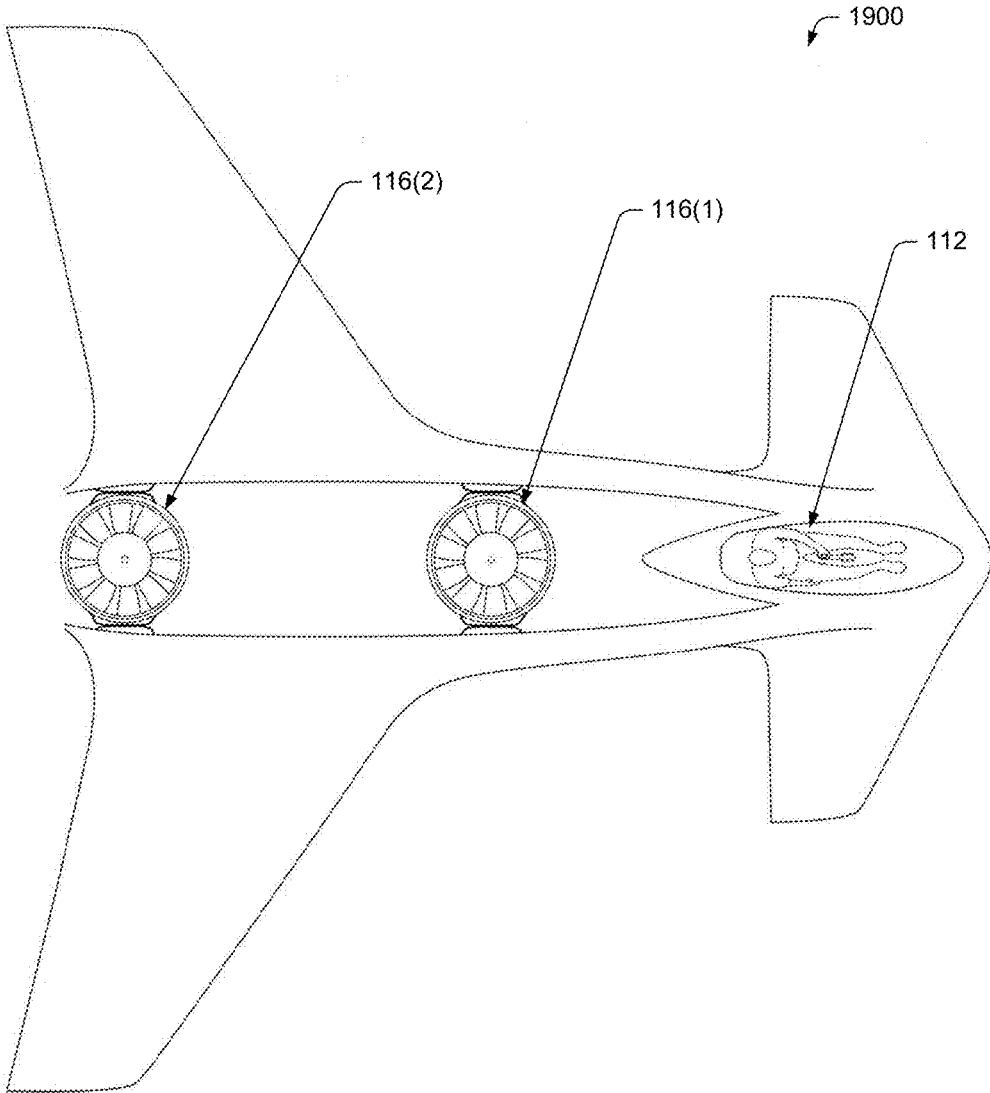


FIG. 19

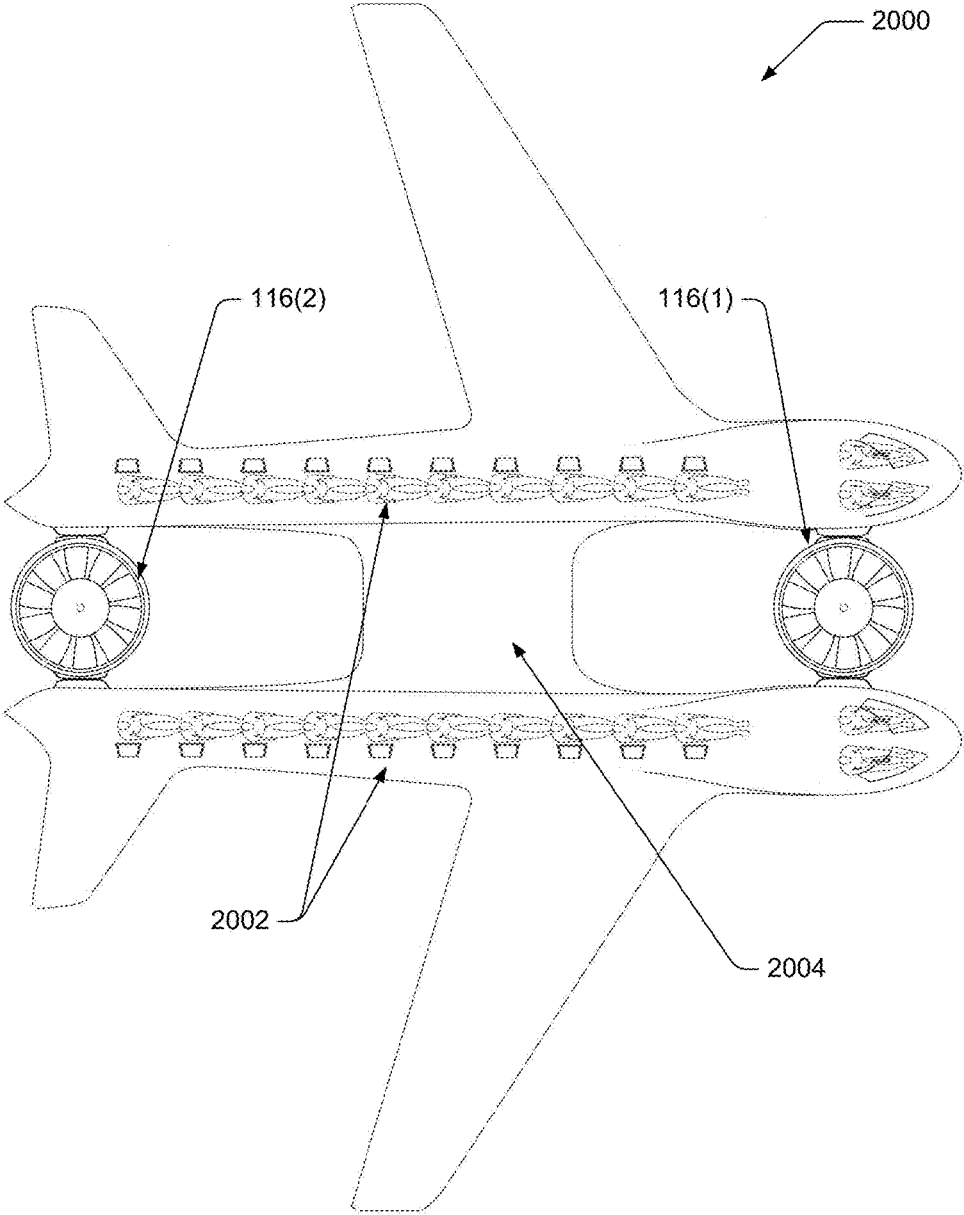


FIG. 20

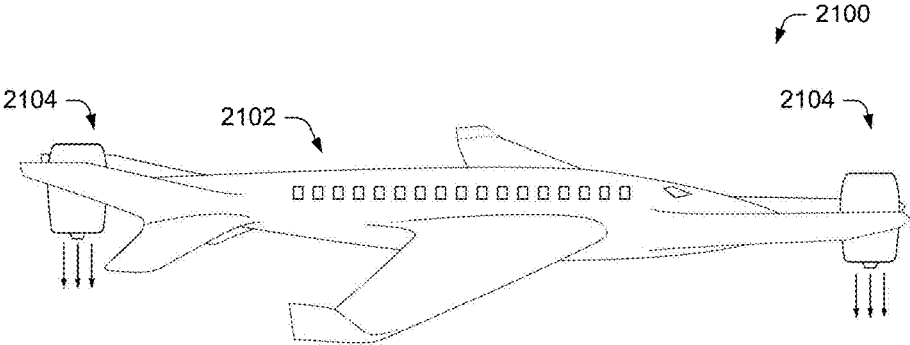


FIG. 21A

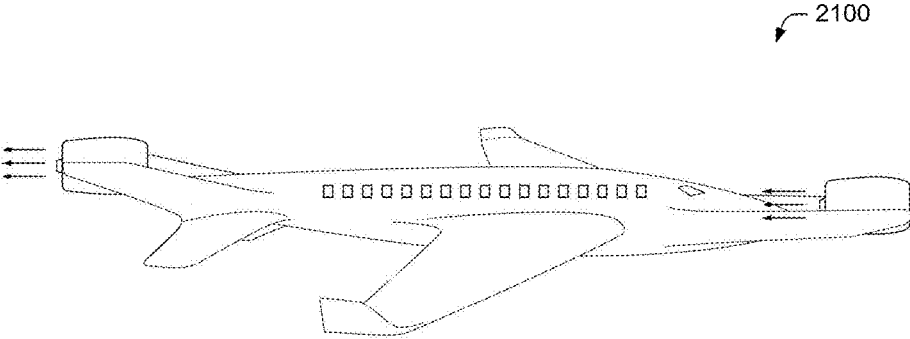


FIG. 21B

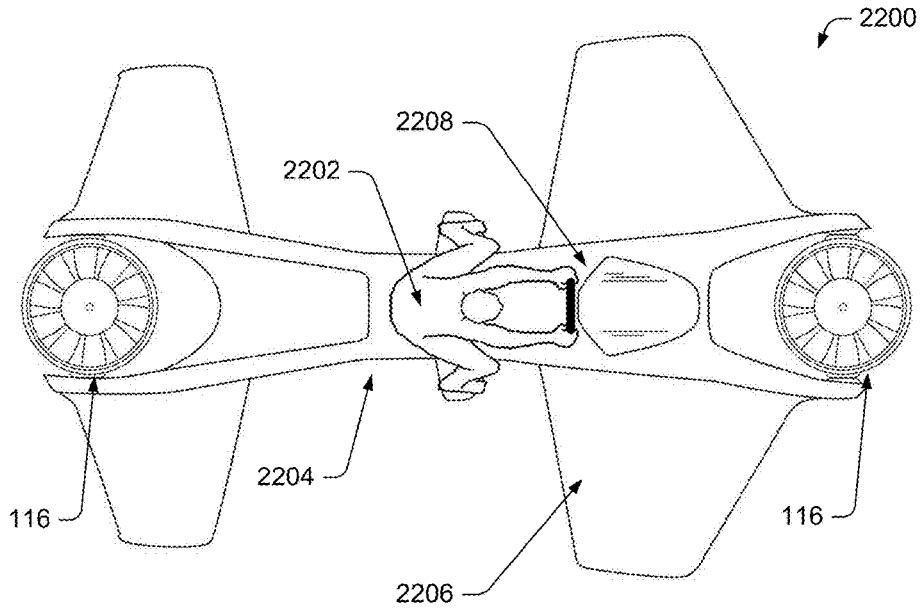


FIG. 22A

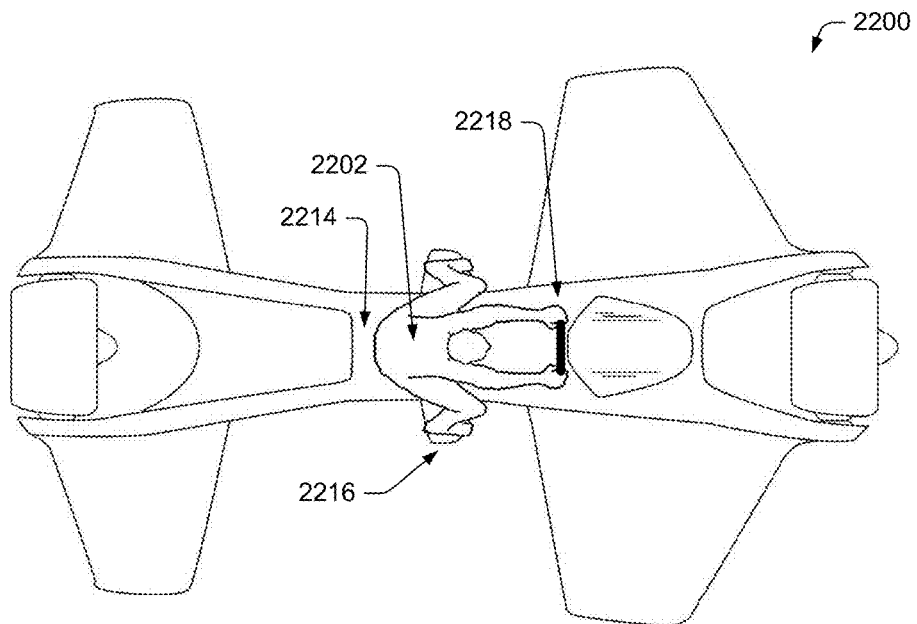


FIG. 22B

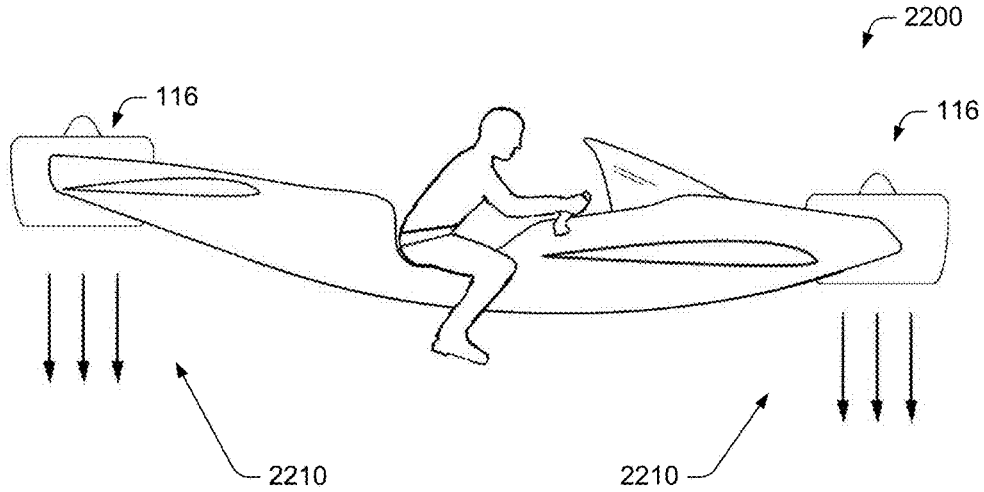


FIG. 22C

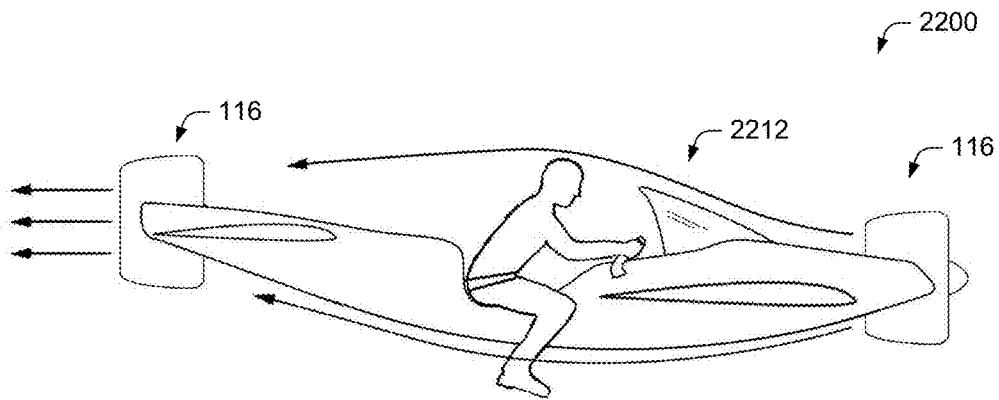


FIG. 22D

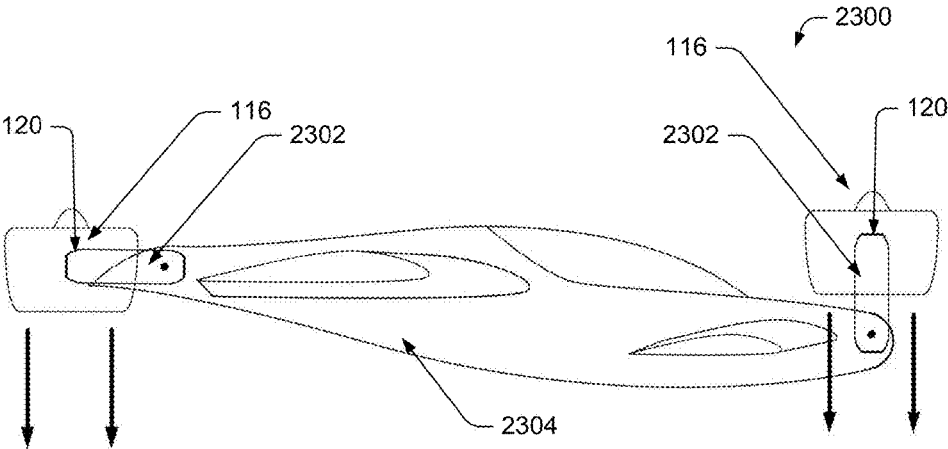


FIG. 23A

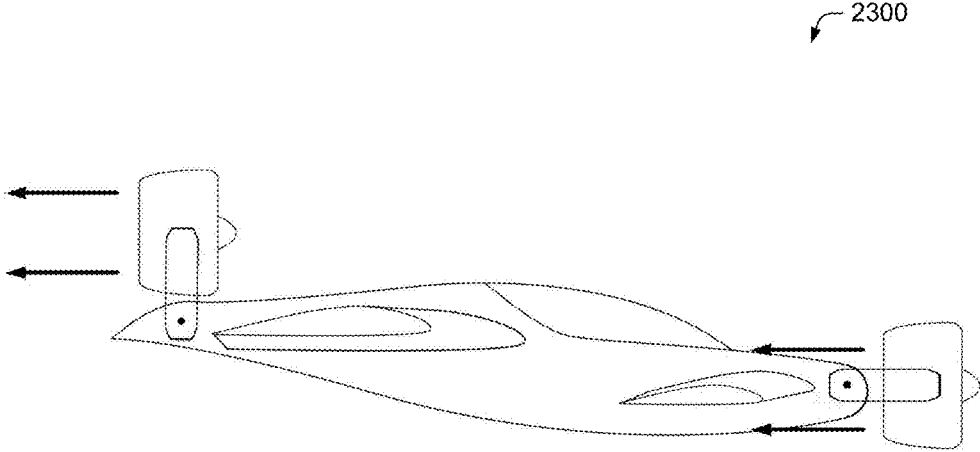


FIG. 23B

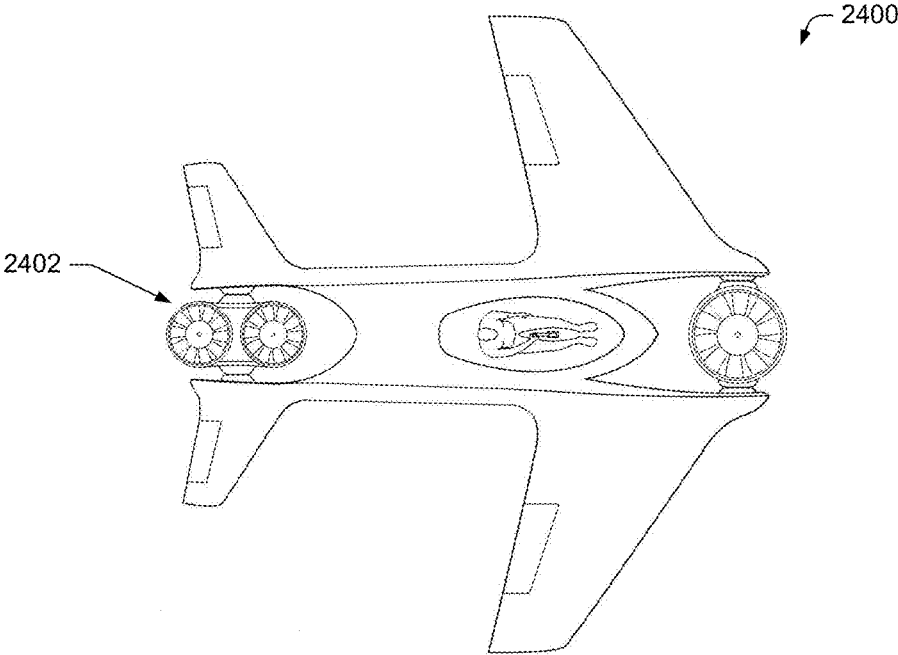


FIG. 24A

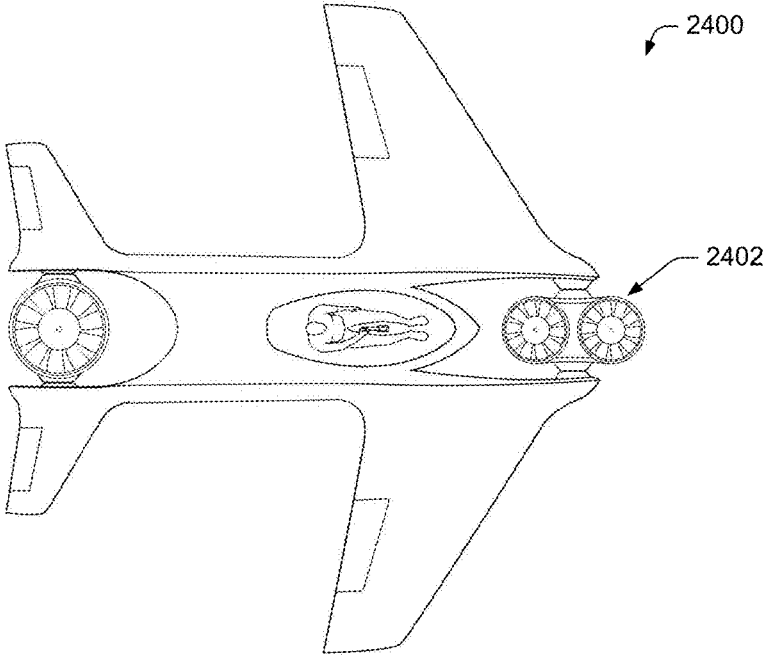


FIG. 24B

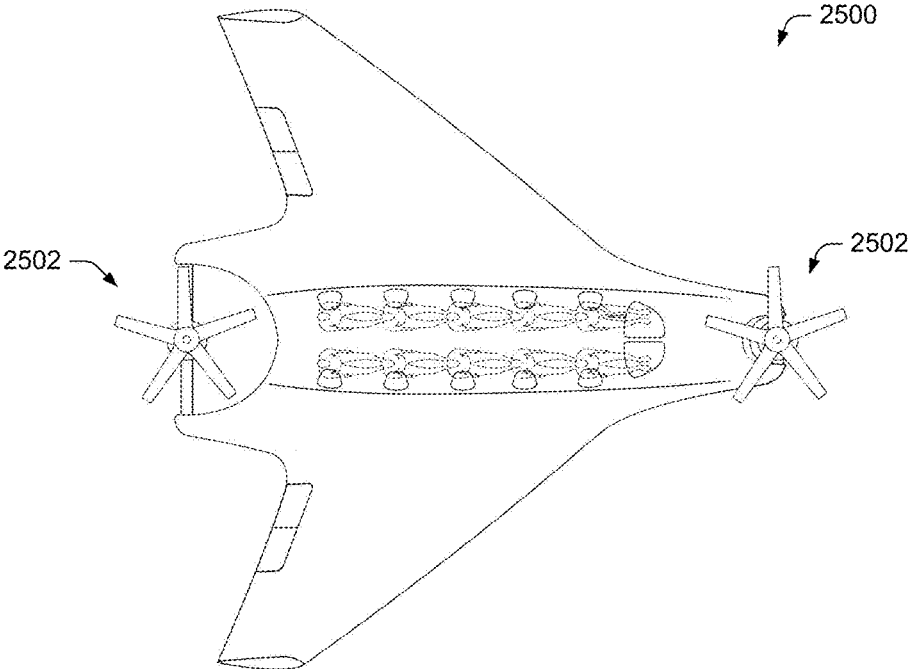


FIG. 25A

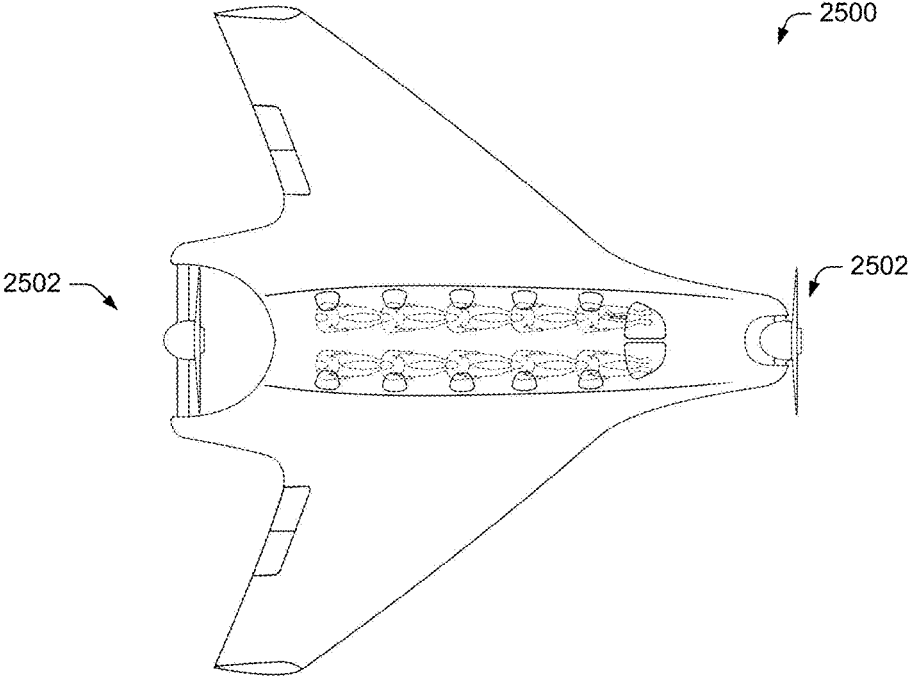


FIG. 25B

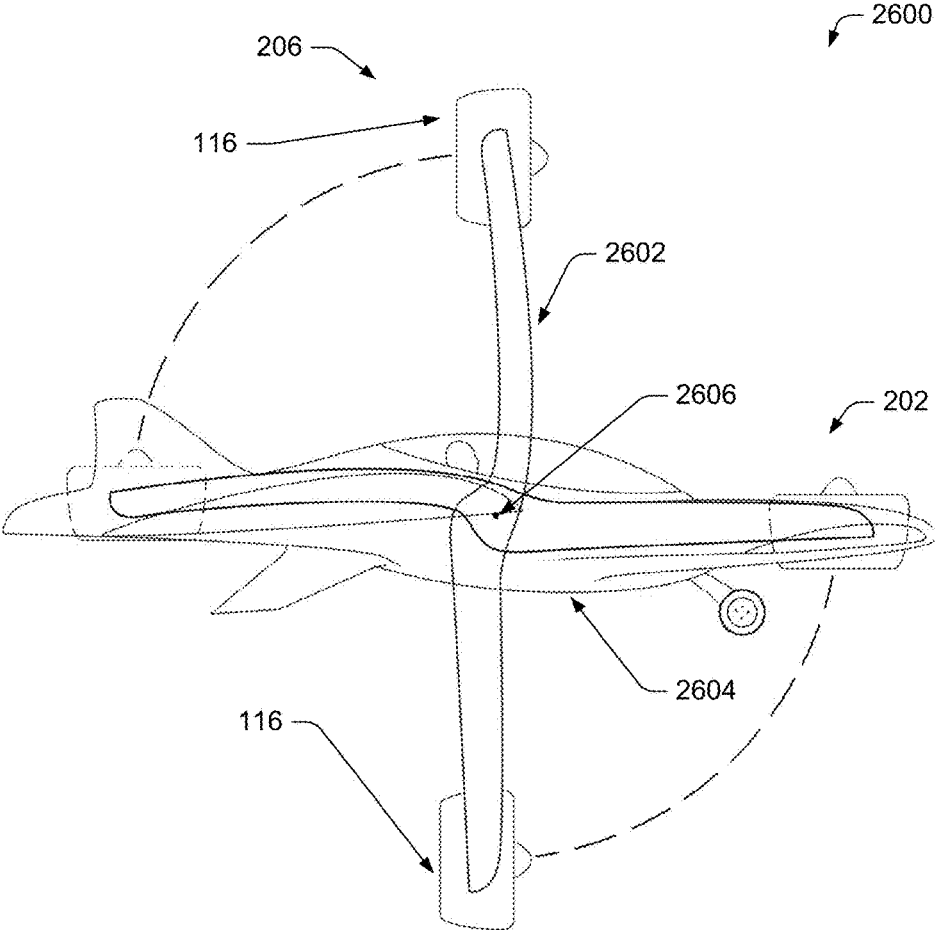


FIG. 26

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VERTICAL TAKEOFF AND LANDING AIRCRAFT

CROSS-REFERENCE TO RELATED APPLICATION

This application is a continuation of, and claims priority to, co-pending, commonly-owned, U.S. patent application Ser. No. 13/708,612 filed Dec. 7, 2012, and entitled "Vertical Takeoff and Landing Aircraft," which is herein incorporated by reference in its entirety.

BACKGROUND

The field of aviation encompasses many different versions of personal aircraft. The vast majority of readily accessible, affordable personal aircraft are fixed wing designs that require the use of a hangar or ramp space for storage, and an air strip for take-off and landing. These requirements increase the overall cost of operating the aircraft, and can render it inaccessible to the average citizen. In addition, most personal aircraft rely on traditional controls and require training and expertise to operate them. The degree of difficulty and knowledge required to operate these aircraft is often multiple times that of driving a traditional automobile, for example.

In contrast, vertical takeoff and landing (VTOL) aircraft can be operated without use of an air strip. Since their inception at the early part of the twentieth century, VTOL aircraft have been powered by internal combustion, turbo-fans or turbo-shaft engines. These types of engines, though reliable, suffer from the threat of engine loss due to foreign object debris (FOD), largely rely on petroleum based products as their fuel, and are highly complex and extremely expensive. The dangerous and cost prohibitive nature of the turbo-fan and turbo-shaft engines used in today's modern VTOL aircraft has deterred their use in the personal aircraft market.

A large number of VTOL aircraft in use today are in the form of tilt-rotor aircraft, and are employed by various militaries throughout the world. Many of these aircraft provide balanced thrust from rotors located on the main wings, thus making them difficult if not impossible to maneuver after a rotor becomes nonoperational. In addition, the overall complexity of today's tilt-rotor aircraft has limited their use to well trained, professional pilots. However, the many advantages of the tilt-rotor platform, including vertical lifting capabilities combined with the speed and efficiency of a conventional fixed wing aircraft, if available to the general public, could revolutionize the transportation industry.

BRIEF DESCRIPTION OF THE DRAWINGS

The detailed description is described with reference to the accompanying figures. In the figures, the left-most digit(s) of a reference number identifies the figure in which the reference number first appears. The same reference numbers in different figures indicate similar or identical items.

FIGS. 1A and 1B are perspective views of an illustrative vertical takeoff and landing (VTOL) aircraft.

FIG. 2 is a schematic diagram showing a transition of flight of an illustrative VTOL aircraft from takeoff to a transitional mode to a forward flight mode.

FIG. 3A is a side elevation view of an illustrative VTOL aircraft with extended landing gear.

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FIG. 3B is a side elevation view of an illustrative VTOL aircraft in vertical (hover) flight mode.

FIG. 3C is a side elevation view of an illustrative VTOL aircraft shown in FIG. 2 and shows airflow through rotor units during vertical flight.

FIG. 3D is a side elevation view of an illustrative VTOL aircraft in forward flight mode and shows airflow through rotor units during forward flight.

FIG. 4 is a top view of the illustrative VTOL aircraft shown in FIG. 3B.

FIG. 5 is a top view of the illustrative VTOL aircraft shown in FIG. 1A.

FIGS. 6A and 6B are top views of the illustrative VTOL aircraft shown in FIG. 3B and show various components that may be selectively included in the VTOL aircraft.

FIG. 7 is a perspective view of a VTOL unmanned aerial vehicle (UAV).

FIG. 8 is a top view of the illustrative VTOL UAV shown in FIG. 7 and shows various components and compartments including locations of batteries and storage compartments.

FIG. 9A is a front elevation view of the illustrative VTOL aircraft shown in FIG. 3B and shows the fore rotor unit and aft rotor unit configured to provide thrust in a direction of a vertical axis that bisects the aircraft in symmetrical halves.

FIG. 9B is a front elevation view of the illustrative VTOL aircraft shown in FIG. 3B and shows the fore rotor unit and aft rotor unit configured to provide thrust in a direction having an angle α from a vertical axis that bisects the aircraft in symmetrical halves.

FIG. 9C is a schematic diagram showing a transition of flight of an illustrative VTOL aircraft using the rotor units as an air-brake.

FIG. 10 is a partial top view of the illustrative VTOL aircraft shown in FIG. 1A and shows the fore rotor unit configured to provide directed thrust in a direction between an angle β from a longitudinal axis of the fuselage.

FIGS. 11A-11C are isometric views of an illustrative rotating assembly that connects a rotor to the fuselage of the illustrative VTOL aircraft.

FIGS. 12A-12C are views of a rotor and illustrative apparatus to cause lateral movement of the rotor in accordance the FIGS. 9B and 10.

FIG. 13A is a partial cutout perspective view of an illustrative rotor unit.

FIGS. 13B and 14 are side elevation views of illustrative rotor units.

FIGS. 15A and 15B are partial cutout isometric views of the illustrative rotor unit shown in FIG. 13 and show lateral thrust directing apparatuses.

FIG. 16 is a top view of an illustrative VTOL aircraft that includes wingtip rotors.

FIG. 17 is a top view of an illustrative VTOL aircraft having a shortened fuselage and rotors selected to balance a payload of the VTOL aircraft.

FIG. 18 is a top view of an illustrative VTOL aircraft having a traditional wing configuration.

FIG. 19 is a top view of an illustrative VTOL aircraft where the fore rotor unit is located between the aft rotor unit and a cockpit.

FIG. 20 is a top view of an illustrative multi-occupant VTOL aircraft.

FIGS. 21A and 21B are side elevation views of another illustrative multi-occupant VTOL aircraft.

FIGS. 22A and 22B are top views of an illustrative VTOL aircraft where the operator straddles the fuselage.

FIGS. 22C and 22D are side elevation views of an illustrative VTOL aircraft.

FIGS. 23A and 23B are side elevation views of an illustrative VTOL aircraft and show pivoting arms that connect the rotor units to the fuselage.

FIGS. 24A and 24B are top views of an illustrative VTOL aircraft and show a cluster of rotor units.

FIGS. 25A and 25B are top views of an illustrative VTOL aircraft using non-ducted rotors.

FIG. 26 is a side elevation view of another aircraft using rotor units coupled to a rotatable arm.

DETAILED DESCRIPTION

This disclosure is directed, in part, to a vertical takeoff and landing (VTOL) aircraft that includes fixed wing flight capabilities. The VTOL aircraft may include thrust producing rotors located on opposite ends of a fuselage and along a longitudinal axis of the fuselage. The rotors may be electric ducted fans. However, other power sources may be used such as gas powered rotor units. Each rotor unit may be coupled to the fuselage via a rotating or pivoting chassis, which allows each rotor unit to provide directed thrust by movement of the rotor unit about at least one axis. By moving the rotor units, the aircraft can transition from a hover mode to a transition mode and then to a forward flight mode and back. The aircraft may take off without use of an airstrip by liftoff into the hover mode. While in the hover mode, the rotors may generate thrust that is directed primarily in a downward direction relative to the fuselage. Once the aircraft has gained altitude after sustained flight in the hover mode, the rotor units may transition, during the transition mode, to a forward-flight mode where the rotors generate centerline thrust directed primarily toward the aft of the fuselage. The rotor units may later transition back to the hover mode to enable the aircraft to land without use of an airstrip.

The aircraft may include fixed wings to enable prolonged flight with minimal thrust from the rotors. In some embodiments, the aircraft may include a canard wing at the fore end of the fuselage and a delta-shaped main wing at the aft end of the fuselage. However, other wing configurations may be used as discussed below. The wings may include ailerons, flaps, flaperons, and any other control surfaces necessary to control the aircraft in forward flight. In some embodiments, the rotors may provide directed lateral thrust to assist in yaw and roll control of the aircraft.

In accordance with various embodiments, the VTOL aircraft may employ a flight control computer that controls and sustains flight in each of the flight modes (hover mode, transition mode, and forward-flight mode). Operation of the aircraft may be performed by providing simple directional commands from operator controls to the flight control computer, which in turn executes the commands while taking other necessary action to sustain flight and/or avoid objects in the surrounding environment. Thus, control of the aircraft from the operator's perspective may be akin to control of an aircraft in a video game, and may be made possible with minimal training or aviation expertise. In some embodiments, the VTOL aircraft may be an unmanned aerial vehicle (UAV) or a remote-controlled aircraft.

The apparatuses, systems, and techniques described herein may be implemented in a number of ways. Example implementations are provided below with reference to the following figures.

FIGS. 1A and 1B are perspective views of an illustrative vertical takeoff and landing (VTOL) aircraft.

FIG. 1A is an isometric view of an illustrative VTOL aircraft 100 while the VTOL aircraft is in the hover mode.

The aircraft in FIG. 1 has a fuselage 102 with a fore end 104, an aft end 106, a top side 108, and a bottom side 110. The VTOL aircraft 100 may include a cockpit 112 located within the top side 108 of the fuselage 102. The cockpit 112 includes space for at least one operator to sit for manned flight. In some embodiments, the cockpit 112 may include space for one or more passengers and/or other payload. In some embodiments, the VTOL aircraft 100 may be equipped for unmanned flight. The cockpit 112 may include a canopy 114 that provides a weatherproof and relatively quiet environment. The canopy 114 may be formed of acrylic, plastic, glass, or any other transparent material.

The VTOL aircraft 100 includes at least two rotor units 116, including a fore rotor unit 116(1) and an aft rotor unit 116(2) that produce thrust for propulsion in a push-pull configuration. The rotor units 116 are located along a longitudinal axis 118 of the fuselage 102. The rotor units may be located along a same plane or along different planes (e.g., one rotor unit located closer to the top side 108 of the fuselage 102 than the other rotor unit, etc.). The rotor units 116 may be powered by electric motors or by gas powered engines. In some embodiments, a hybrid system may be used to convert liquid fuel to electrical energy to drive electric motor powered rotors and/or a fuel powered generator may provide electrical power to electric motors.

In accordance with one or more embodiments, the rotors 116 may be counter-rotating, in which the rotor of the fore rotor unit 116(1) spins clockwise, while the rotor of the aft rotor unit 116(2) spins counter-clockwise, or vice versa. The rotor units 116 may consist of a rotor vane, or both a rotor vane and a straightening vane (stator). In some embodiments that include both the rotor vane and the straightening vane, the rotor vane on both the fore rotor unit and aft rotor unit may rotate in the same direction. The straightening vane may be implemented with a stator that is fixed in place and supports the rotor vane. The straightening vane may be comprised of a plurality of aerodynamic blades, configured to counter the vortex imparted on the thrust from the rotor vane.

The push-pull configuration of the rotor units 116 may allow for greater controllability when only one rotor unit provides thrust in the forward-flight mode because the rotor units 116 are both located along the longitudinal axis 118 and in substantial alignment with direction of forward flight. Therefore, there may be minimal imparted yaw or roll on the VTOL aircraft 100 when only one rotor unit provides forward thrust. The VTOL aircraft 100 may operate in a push mode, in which the fore rotor unit 116(1) provides little or no thrust or a pull mode, in which the aft rotor unit 116(2) provides little or no thrust. The VTOL aircraft may also operate in a glide mode, in which the rotor units 116 provide little or no thrust.

In some embodiments, the rotor units 116 are equipped with a plurality of blades surrounded by a duct (ducted rotor units). Ducted rotor units may provide a high thrust-to-diameter ratio compared to an open propeller. Ducted rotor units are also very efficient because the duct reduces losses in thrust due to tip vortices. The reduction of tip vortices increases the efficiency of both rotor units due to reduced drag on the tip of each blade while operating within a duct. Furthermore, the reduction of tip vortices increases the efficiency of the aft rotor unit due to decreased turbulent air flow from the fore rotor unit. This increased efficiency provides an increase in thrust from the rotor unit during the forward flight mode.

In various embodiments, the rotors may not include the duct (non-ducted rotors). When the VTOL aircraft is con-

figured with non-ducted rotors, the fuselage **102** and/or the canopy **114** may be equipped with vanes to guide laminar airflow directly to the aft rotor unit **116(2)**. In some embodiments, a dissipation mechanism may be used to divert turbulent air away from the aft rotor unit **116(2)**, thereby increasing laminar air flow to the aft rotor unit **116(2)** and increasing the efficiency of the aft rotor unit **116(2)**.

In some embodiments, the rotor units **116** may include a housing, a stator coupled to an interior of the housing, a plurality of blades, and an electric motor coupled to the stator and coupled to the plurality of blades. The housing (when ducted) guides airflow through the rotor unit, and increases the efficiency of each rotor unit. The rotor units **116** may be approximately the same size. However different sized rotor units may be used to balance a payload of the VTOL aircraft **100** for flight in the hover mode.

Each rotor unit (**107**) may be mounted in a rotating chassis **120**. The rotating chassis **120** for the fore rotor unit **116(1)** may be coupled to the fore end **104** of the fuselage **102**, possibly between or within a fore wing **122** (such as a canard wing). The rotating chassis **120** for the aft rotor unit **116(2)** may be attached to the aft end **106** of the fuselage **102**, possibly between or within an aft wing **124**. In some embodiments, the rotating chassis may be a gimbaled chassis or a pivoting chassis.

The rotating chassis **120** may allow for at least partial freedom of movement of the rotor unit about the longitudinal axis **118** and a lateral axis **126** of each of the rotor units **116**. The rotor units **116** may move independently of one another, based on a signal from a control management system. The control management system processes signals from an operator (on board operator, remote operator, or both) and a plurality of stability augmentation sensors, and sends an output signal to each of the rotor units **116**, directing each of the rotor units to move about the longitudinal axis and the lateral axis as necessary.

FIG. 1B shows the illustrative VTOL aircraft **100** in a forward-flight mode. The rotor units **116** may move about the lateral axis **126** to transition from the hover mode (shown in FIG. 1A), in which the rotor units **116** direct thrust substantially perpendicular to the longitudinal axis **118** and the lateral axis **126**, through a transition mode, to the forward flight mode shown in FIG. 1B, in which the rotor units **116** direct thrust substantially in line with the longitudinal axis **118**. The movement about a vertical axis that is perpendicular to the longitudinal axis **118** and the lateral axis **126** may provide directed thrust for yaw control during forward flight. In some embodiments, the rotor units **116** may also include a vane at the exhaust, which may operate to direct thrust from the rotor units **116**.

The VTOL aircraft **100** may comprise a monocoque structure, made of carbon fiber, titanium, aluminum, or any other material appropriate for aircraft construction. In another embodiment, the structure may comprise a semi-monocoque design, with a shell and longerons made of carbon fiber, titanium, aluminum, or any other material appropriate for aircraft construction. The aircraft skin is a low friction surface that may include built-in solar cells.

In some embodiments, the fore wing **122** may be a canard wing and the aft wing **124** (main wing in this configuration) may be a delta wing. However, other wing configurations may be used and are described below with reference to some illustrative aircraft. The fore wing **122**, coupled to the fore end **104** of the fuselage **102**, may act as a lifting surface and provide pitch stability in the forward-flight mode. The canard wing may have control surfaces **130** such as ailerons, to allow for maneuverability about the longitudinal axis **118**

of the VTOL aircraft **100**. The ailerons, elevators, rudder are actuated in normal fashion during forward flight

The aft wing **124** is attached to the aft end **106** of the fuselage **102** and may be a lift-generating airfoil. The aft wing **124** may be a conventional shaped airfoil, a delta wing, or an ovular shaped wing. The aft wing **124** may be equipped with control surfaces **132**, comprised of a set of any of the following alone, or in combination: ailerons, flaps, flaperons, and any other control surface which may enable the operator to control the roll, and/or speed of the VTOL aircraft **100** while in the forward-flight mode. The control surfaces **132** on the aft wing **124** may also be configured to move simultaneously in the same direction, thereby providing pitch control of the VTOL aircraft **100** while in forward flight.

The VTOL aircraft **100** may include ventral fins **134** that extend outward from the bottom side **110** of the fuselage **102** near the aft end **106**. The ventral fins **134** may provide directional stability (e.g., yaw and pitch stability). In some embodiments, the ventral fins **134** may house and/or support landing gear and/or control surfaces, and also serve as energy absorbing devices during hard landings. The landing gear may be implemented as in a tricycle-style configuration that includes two aft struts and one fore strut which may or may not be retractable after take-off in order to reduce drag.

A fixed or movable portion of the fuselage or body surface **136** may enhance inlet airflow entering the rotor units during conversion from hover to forward flight. This may improve the airflow entering the ducts giving better efficiency with less turbulence and/or drag from inlet lip flow separation.

FIG. 2 is a schematic diagram showing a transition of flight of an illustrative VTOL aircraft from a hover mode **202** to a transitional mode **204** to a forward-flight mode **206**.

The hover mode **202** may be initiated prior to takeoff. In the hover mode **202**, the rotor units **116** may be substantially parallel to the ground. Landing gear **208** may be deployed. The control management system may make rapid micro and/or macro adjustments to the thrust level and direction of each of the rotor units **116** to support flight in the hover mode **202**. The operator may direct the aircraft in the hover mode **202**, which may include providing directional data to the control management system. After take-off into the hover mode **202**, the operator may direct the aircraft to remain in the hover mode, or start a transition to forward flight, via the transition mode **204**.

The transition mode **204** may be a temporary mode used to transition between the hover mode **202** and the forward-flight mode **206**. However, the VTOL aircraft **100** may sustain prolonged flight in the transition mode **204**. The transition mode may be controlled largely by the control management system. In the transition mode **204**, the rotor units **116** may rotate substantially simultaneously from a position that directs trust downward toward the ground (used in the hover mode **202**) to a position that directs thrust rearward to cause forward flight. In the transition mode **204**, the fore wing **122** and the aft wing **124** may begin to generate some lift, and the control surfaces **130**, **132** may become effective to control the pitch and roll of the VTOL aircraft **100**. The VTOL aircraft **100** initiates the forward-flight mode **206** once airspeed of the VTOL aircraft **100** has reached a threshold airspeed and the wings provide lift. In some embodiments, the thrust from one or more of the rotor units **116** may be significantly reduced once the VTOL aircraft **100** begins operation in the forward-flight mode because the lift provided by the wings may replace the lift generated by the rotor units **116** during the hover mode **202** and during the transition mode **204**.

In the forward flight mode **206**, the rotor units **116** may operate in a push-pull capacity to generate thrust and propel the aircraft forward. In the forward flight mode **206**, the rotor units may provide directed thrust under control of the operator and/or the control management system. The directed thrust may increase the stability of the aircraft in forward flight mode.

FIGS. 3A-3D show the illustrative VTOL aircraft **100** in various operational modes. FIG. 3A is a side elevation view of an illustrative VTOL aircraft with extended landing gear. The VTOL aircraft **100** may include the landing gear **208** that is fixed or retractable. The aft landing gear may be coupled to the ventral fins **134**. The landing gear may be implemented as in a tricycle-style configuration that includes two aft struts and one fore strut which may or may not be retractable after take-off in order to reduce drag. However, other configurations of the landing gear **208** may be used depending on the type of wings used in the VTOL aircraft **100**. For example, when the VTOL aircraft **100** is configured with the fore wing **122** as a main wing, then the landing gear may include two fore struts and one aft strut (tail dragging configuration).

The fore wheel **302** may extend and retract from the fuselage **102**. The fore wheel **302** may include a fore strut **304** that provides some shock absorption for the fore wheel **302**. In some embodiments, the ventral fins **134** may be coupled to an aft strut or may act as the aft strut.

FIG. 3A also shows the rotation of the rotor units **116**, thereby enabling the transition from hover mode **202** to forward flight mode **206**, and vice versa, as described above. FIG. 3A also shows a rotor unit configuration whereby conventional launches and landings may be accomplished, as the rotating ducts are clear of the ground plane in forward flight mode.

FIG. 3B is a side elevation view of the illustrative VTOL aircraft **100** in the hover mode **202**. FIG. 3B shows the fore rotor unit **116(1)** being located on a lower plane than the aft rotor unit **116(2)**. However, the fore rotor unit **116(1)** may be located on a higher plane or a same plane as the aft rotor unit **116(2)**. Turbulent airflow from the fore rotor unit **116(1)** may be at least partially diverted away from the aft rotor unit based on the placement of the rotor units with respect to the fuselage while the rotor units **116** are still situated along the longitudinal axis **118**. The diversion of airflow allows more undisturbed air to reach the aft rotor unit **116(2)**, possibly increasing an efficiency of the aft rotor unit **116(2)**.

As previously discussed, the VTOL aircraft **100** may include a cockpit **112** mounted on the top side **108** of the fuselage **102**. The cockpit **112** may include space for an operator to sit for manned flight. The cockpit **112** may include hardware, controls, the control management system (or portions thereof), and/or other control, navigational, or flight equipment. In some embodiments, the VTOL aircraft **100** may be equipped for unmanned flight, and therefore may or may not include the cockpit **112**.

FIG. 3C is a side elevation view of an illustrative VTOL aircraft **100** shown in FIG. 3B and shows airflow **306** through the rotor units **116** during vertical flight in the hover mode **202**. The airflow **306** may create a low pressure volume **308** above the rotor units **116** and a high pressure volume **310** below the rotor units **116**. The low pressure volume **308** sustains flight by drawing the respective portion of the aircraft toward the low pressure volume **308**. The low pressure volume **308** and the high pressure volume **310** create a pressure differential across the airflow **306**. The pressure differential creates the lift needed to keep the aircraft airborne, while the rotor units **116** move air to create

thrust. The higher location of the low pressure volume **308** provides stability to flight of the VTOL aircraft **100** that is akin to attachment of ends of a hammock that create stability to a body supported by the hammock. A low center of mass **312** relative to the pressure centers **314** of the rotor units creates inherent stability via the pendulum effect.

The airflow **306** through the rotor units **116** lifts the VTOL aircraft **100** into a hover. The airflow **306** is determined based in part on a speed of rotation of the rotors **116**, a pitch of the blades in the rotor units, and other factors. The rotors **116** may rotate at a same speed during hover, or they may rotate at a different speed during hover. The speed of each of the rotors **116** is determined by the control management system based on operator input and sensor input of stability augmentation sensors. The fore rotor unit **116(1)** and the aft rotor unit **116(2)** may be the same size or may be different sizes. The rotor units **116** produce enough lift to maintain a hover in and out of ground effect.

FIG. 3D is a side elevation view of the illustrative VTOL aircraft **100** in the forward flight mode **206** and shows airflow **316** through the rotor units **116** during forward flight. As the operator directs, the VTOL aircraft **100** may transition from the hover mode **200** to the forward-flight mode **206**. The airflow **316** includes a boundary airflow having some laminar and some turbulent airflow. Various considerations may be employed to reduce turbulent airflow into the aft rotor unit **116(2)**. Vanes may be added to wings and/or the fuselage **102** (or other locations) to provide laminar airflow to the aft rotor unit **116(2)**. A dissipation mechanism may divert turbulent air away from the aft rotor unit **116(2)**.

In some embodiments, forward flight may be powered by a single rotor unit, such as the fore rotor unit **116(1)**, which may negate a desire to reduce turbulent airflow in some regions around the VTOL aircraft **100** during forward flight.

In the forward flight mode **206**, the rotor units **116** provide thrust that is directed substantially parallel to the flight path. The rotor units **116** may operate in a push-pull capacity, with the aft rotor unit **116(2)** pushing the aircraft forward, and the fore rotor unit **116(1)** pulling the aircraft forward. The forward-flight airflow generates a pressure differential between the top of the aircraft, fuselage and wings, and the bottom. The pressure differential creates the lift needed to keep the aircraft airborne, while the rotor units push and pull the air through to create thrust for forward movement. In various embodiments, the lift may be generated largely by the wings during flight in forward-flight mode **206** while the lift may be largely or solely generated by thrust of the rotor units **116** during flight in the hover mode **202**.

FIG. 4 is a top view of the illustrative VTOL aircraft **100** shown in FIG. 3B and shows the rotor units **116** in the hover mode **202**. The VTOL aircraft **100** is shown with the fore wing **122** as a canard wing and the aft wing **124** as a delta wing that is a main wing. The rotor units **116** are aligned with the longitudinal axis **118**. In some embodiments, the fore wing **122** may include the fore control surfaces **130** that rotate an entire portion of the fore wing. However, the fore wing **122** may employ traditional ailerons and/or other control surfaces, vanes, and/or other air directing features.

FIG. 5 is a top view of the illustrative VTOL aircraft shown in FIG. 1A. The VTOL aircraft **100** is shown with the rotor units **116** in the forward-flight mode **206**. The fore control surfaces **130** show a configuration with traditional ailerons.

FIG. 6A is a top view of the illustrative VTOL aircraft **100** shown in FIG. 3B and shows various components and compartments including control services and storage com-

partments. The VTOL aircraft **100** may include some or all of the features described below, in accordance with various embodiments.

The aft wing **124** may be a main wing and may provide a lifting surface during flight in the forward-flight mode **206**. The aft wing **124** may include ailerons **602**, which provide roll control during flight in the forward-flight mode **206** and possibly during flight in the transition mode **204**. In some embodiments, the aft wing **124** may include flaps or flap-erons for speed and roll control during flight in the forward-flight mode **206** and possibly during flight in the transition mode **204**.

In some embodiments, the aft wing **124** may include wing tip thrusters **604** to provide roll stability during flight in the hover mode **202** and possibly during flight in the transition mode **204**. The wing tip thrusters **604** may comprise an exhaust connected to compressed air, which releases high pressure air downward, substantially perpendicular to the aft wing **124**. In some embodiments, the wing tip thrusters may be electrically driven rotors mounted in the aft wing **124** and/or possibly mounted on the fore wing **122**, which is described in more detail with reference to FIG. **16**.

The aft wing **124** may include a storage compartment **606** for storing compressed air, extra batteries, hardware, personal items, and/or other payload. The aft wing **124** may comprise a hinge **608** that enables folding of the aft wing **124** during storage of the VTOL aircraft **100**. The hinge **608** may enable folding an outer section of the wing against or toward an inner section of the wing (or vertically) to reduce a width of the aft wing **124**. A folding mechanism **610** may be used to transition the wing from a folded position to a flight position (via rotation about the hinge **608**). The folding mechanism **610** may include a motor to aid in lifting the outer section of the aft wing **124**. The folding mechanism **610** may lock and unlock the aft wing **124**. The folding mechanism **610** may transmit a signal to indicate whether the aft wing **124** is locked or unlocked and/or folded or not folded. The hinge **608** and the folding mechanism **610** may be implemented on the fore wing **122**. For example, when the fore wing **122** is the main wing, then the hinge **608** and the folding mechanism may be located on the fore wing **122**.

In accordance with one or more embodiments, the VTOL aircraft **100** may include one or more stability augmentation sensors **612** that monitor a position, angle, acceleration, and/or orientation of a portion of the VTOL aircraft. For example, the stability augmentation sensors **612** may comprise gyroscopes and/or accelerometers that monitor the pitch, roll, and yaw of the VTOL aircraft **100**, and changes of each over time. The stability augmentation sensors **612** may provide input via signals to a control management system **614**.

The control management system **614** may process the signals from the stability augmentation sensors **612**, as well as input from an operator (pilot) via operator controls, to determine how to direct and power the rotor units **116** to maintain flight in the hover mode **202**, the transition mode **204**, and the forward-flight mode **206**. For example, the stability augmentation sensors **612** may detect a sudden tilt of the aircraft due to a gust of wind or other force exerted on the VTOL aircraft **100**. In response, the stability augmentation sensors **612** may transmit a signal to the control management system **614**. The control management system **614** may cause repositioning of one or more of the rotor units **116** to cause the one or more rotor units to direct a thrust to counter the force of the wind, etc., and thus stabilize flight of the VTOL aircraft **100**. Meanwhile, the control management system **614** may also process commands from

the operator. The control management system **614** may prioritize control input from the stability augmentation sensors **612** and the operator to maintain stable flight. For example, when an operator provides a command that may compromise sustained flight, the control management system **614** may ignore the command and/or only execute the command for a limited duration before issuing another command (possibly in response to a signal from the stability augmentation sensors **612**) to take action to sustain flight.

The operator, using flight controls, sends input signals to the control management system **614**. In turn, the control management system receives the signals from the flight controls and/or the stability augmentation sensors **612**. The control management system **614** prioritizes the inputs from the stability augmentation sensors **612** and inputs from the operator and then adjusts a direction/orientation and/or power level of each rotor unit. The control management system **614** may also determine the position of the ailerons **602** and/or other control services for roll control during flight in the forward-flight mode **206** and possibly during flight in the transition mode **204**. However, in some embodiments, the ailerons **602** and/or other control services may be controlled mechanically, such as by use of cables and levers, and thus bypass use of the control management system **614**. During flight in the hover mode **202**, the control management system **614** may send signals to the wing tip thrusters **604** to provide for directed thrust to cause or counter roll control.

The rotors **116** may be driven by electric motors **616** located at a hub of each of the rotors **116**. The electric motors **616** may be brushless magnet motors. The electric motors **616** may be powered by one or more battery in a battery set **618**. The battery set **618** may be implemented using one or more cells that are placed in one or more locations in the VTOL aircraft **100**. Placement of the battery or batteries may include consideration of a distribution of a payload such that the center of mass is substantially near a midpoint between the rotor units. Thus, the battery or batteries may be placed in other locations throughout the VTOL aircraft to distribute the weight of the battery or batteries. The battery **118** may be in fluid communication with a cooling duct **620**, which may pass external air and/or fluid past the battery **118** to reduce heat generated by the battery **118**. A wiring grid **622** may connect the battery set **618**, the control management system **614**, and a power management system **624**.

The power management system **624** may determine, monitor, and manage battery power of the battery set **618**. The power management system **624** may communicate battery power and/or other information to the control management system **614**, which may then use this information when determining how to control the VTOL aircraft (e.g., determining direction and amount of thrust, transmitting warning messages to an operator, causing and/or preventing modes of flight, etc.). For example, when the power management system **624** indicates that the battery power is depleted or close to being depleted (e.g., past a threshold amount), the control management system **614** may provide a signal to the operator to land the VTOL aircraft using an airstrip while sustaining flight in the forward-flight mode **206** because the battery set **618** may not be capable of powering the rotor units **116** to provide sustained flight in the hover mode **202**.

In some embodiments, the power management system **624** may provide for the operator to choose a power conservation mode, in which one rotor provides all of the thrust for the aircraft in a pull mode (e.g., the fore rotor unit **116(1)**) or a push mode (e.g., using the aft rotor unit **116(2)**).

FIG. 6B is a top view of the illustrative VTOL aircraft 100 shown in FIG. 6A and shows various components to provide reserve and/or emergency power. The various components may be selectively included and/or used to provide power to the electric motors 616 and/or charge the battery set 618.

In accordance with some embodiments, the VTOL aircraft 100 may be equipped with solar cells 626 in communication with the power management system 624 via the wiring grid 622. The solar cells 626 may enable charging the battery set 618 while the VTOL aircraft is in flight and/or while the VTOL aircraft 100 is not in flight (e.g., stored in a sunny spot, etc.). The solar cells 626 may be mounted on the main wings (e.g., the aft wing 124 in FIG. 6B). However, the solar cells 626 may be mounted on any surface of the VTOL aircraft 100, or the solar cells (709) may be integrated in at least a portion of the skin of the VTOL aircraft 100.

In various embodiments, the VTOL aircraft may include a drag alternator 628 that deploys a fan, blade, or wing. The fan, blade or wing may cause motion which may in turn cause the drag alternator to generate a current. The drag alternator 628 may be in communication with the battery 118 and the power management system 624 via the wiring grid 622. The current generated by the drag alternator 628 may be used to charge the battery set 618. The fan, blade, or wing of the drag alternator may be stored within the aircraft skin when not in use to negate drag. Upon signal from the operator, the power management system 624, and/or the control management system 614, the fan, blade, or wing may be deployed to generate the current that may be converted to DC power to charge the battery set 618. Use of the drag alternator may be reserved to emergency situations where the VTOL aircraft is able to deploy the drag alternator 628 during glided flight or other situations where the additional drag from the fan, blade, or wing does not hinder flight of the VTOL aircraft 100.

FIG. 7 is a perspective view of a VTOL unmanned aerial vehicle (UAV) 700. The VTOL UAV 700 may include a recessed fuselage 702 located between one or more wings. In some embodiments, the VTOL UAV 700 may include a single wing 704 (e.g., an oval-shaped wing surrounding the recessed fuselage 702) and one or more stabilizers 706 to reduce aerodynamic side slip and increase directional stability in forward flight. However, the VTOL UAV 700 may only differ from the VTOL aircraft 100 in that the VTOL UAV 700 does not include a cockpit and operator controls located within the aircraft. The VTOL UAV 700 may include a control management system that may or may not receive input from an operator that is located remote from the VTOL UAV 700. The VTOL UAV 700 may include a monocoque structure, made of carbon fiber, titanium, aluminum, or any other material appropriate for an aircraft frame. In some embodiments, the structure may be a semi-monocoque design, with a shell and longerons made of carbon fiber, titanium, aluminum, or any other material appropriate for an aircraft frame. The skin is a low friction surface that may include built-in solar cells, as discussed above.

FIG. 8 is a top view of the illustrative VTOL UAV 700 shown in FIG. 7 and shows various components and compartments including locations of batteries and storage compartments. The VTOL UAV 700 includes the rotor units 116 that produce thrust for propulsion in a push-pull configuration. The rotor units 116 and/or other components may be configured in a similar manner as discussed above with reference to the VTOL aircraft 100. For example, the VTOL UAV 700 may include one or more of the wing tip thrusters 604, the stability augmentation sensors 612, the control

management system 614, the electric motors 616, the battery set 618, the cooling duct 620, the wiring grid 622, the power management system 624, the solar cells 626, and/or the drag alternator 628.

In some embodiments, the VTOL UAV 700 may include surveillance and/or operational components 802, such as a plurality of cameras. For example, a camera may be located on the bottom of the fuselage and be capable of viewing objects, landscape, and so forth below the VTOL UAV 700. Another camera (or the same camera, may be able to view objects, landscape, and so forth in front of and/or behind the aircraft. Other cameras and/or surveillance components (e.g., radios, thermo sensors, etc.) may be employed by the VTOL UAV 700. The surveillance and/or operational components 802 may transmit signals to the operator or other person or device located remote from the VTOL UAV 700 via transmission of data using a radio, optics, or other transmission techniques.

FIG. 9A is a front elevation view of the illustrative VTOL aircraft 100 shown in FIG. 3B and shows the fore rotor 116(1) configured to provide thrust in a direction of the vertical axis 128 that bisects the fuselage 102 in symmetrical halves. Thrust from the fore rotor unit 116(1) is directed substantially parallel to the vertical axis 128.

FIG. 9B is a front elevation view of the illustrative VTOL aircraft 100 shown in FIG. 9A and shows the fore rotor 116(1) configured to provide thrust in a direction having an angle α_1 between a fore rotor unit thrust axis 902 and the vertical axis 128 that bisects the aircraft in symmetrical halves. The rotor unit thrust axis 902 is parallel to a direction of thrust generated by the fore rotor unit 116(1). The aft rotor 116(2) may be configured to provide thrust in a direction having an angle α_2 between an aft rotor unit thrust axis 904 and the vertical axis 128. As discussed above, the control management system 614 may cause the rotor units to move via the rotating chassis 120 to provide stabilized flight in response to signals from the stability augmentation sensors 612 and/or inputs from an operator. Thus, the rotor units 116 may move independently of one another and under control of the control management system 614 to maintain flight of the VTOL aircraft 100. The freedom of movement of the rotor units described herein aids in maintaining stable flight in the hover mode 202.

FIG. 9C shows the rotor units rotated negatively beyond 90 degrees to rapidly slow the aircraft prior to landing. In this configuration, the thrust generated from the rotor units is directed in the direction of flight, thereby slowing the forward airspeed of the aircraft.

FIG. 10 is a partial top view of the illustrative VTOL aircraft 100 shown in FIG. 1A and shows the fore rotor 116(1) configured to provide directed thrust in a direction between an angle β between the fore rotor unit thrust axis 1002 and the longitudinal axis 118 of the fuselage 102. As discussed above, the control management system 614 may cause the rotor units to move via the rotating chassis 120 to provide directed thrust in response to signals from the stability augmentation sensors 612 and/or inputs from an operator. Thus, the rotor units 116 may move independently of one another and under control of the control management system 614 to maintain flight of the VTOL aircraft 100. The freedom of movement of the rotor units described herein allows for directed thrust laterally during flight in the forward-flight mode 206 and possibly during flight in the transition mode 204.

FIGS. 11A-11C are isometric views of an illustrative rotating assembly 1100 that moveably couples a rotor unit to the fuselage 102 of the illustrative VTOL aircraft 100.

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FIG. 11A shows the illustrative rotating assembly 1100 including a rotor 1102 with an electric motor 1104 located at the center of the rotor unit 1102. The rotor 1102 is mounted in a rotating chassis 1106, which allows rotation about its lateral and longitudinal axes. The rotating chassis 1106 may include an inner frame 1110 connected to a beam 1108 (e.g., stator), which supports the rotor 1102 and the electric motor 1104. The dashed line depicts the rotor unit in the transition mode 204.

FIG. 11B shows the illustrative rotating assembly 1100 with an outer frame 1112 supporting the inner frame 1110. The outer frame 1112 and the inner frame 1110 are rotatable with respect to each other about the longitudinal and lateral axes, as shown in FIG. 11C. The fuselage 102 of the VTOL aircraft 100 may provide the outer frame 1112, or the outer frame 1112 may be coupled to the fuselage 102. In some embodiments, the rotating chassis may be a gimbaled chassis and/or a pivoting chassis.

FIGS. 12A-12C are isometric views of an illustrative mechanism 1200 to cause movement of the rotor 1102 via the rotating assembly 1100 in accordance the FIGS. 9B and 10.

FIG. 12A shows a first drive assembly 1202 that includes a first motor 1204 and a gear 1206 that causes movement of the rotor unit 1102. The first drive assembly 1202 may be under control of the control management system 614, which may selectively power the first motor 1204 in either direction to cause transition of the rotor 1102 about a first axis (e.g., such as the transition shown in FIG. 9B and FIG. 10). The first drive assembly 1202 may include the inner frame 1110 described with reference to the rotating assembly 1100.

A second drive assembly 1208 may include a second motor 1210 and pulley 1212 that causes movement of the rotor 1102 for tilt control along an axis. The second drive assembly 1208 may be under control of the control management system 614, which may selectively power the second motor 1210 in either direction to cause transition of the rotor unit 1102 about a second axis (e.g., such as the transition shown in FIG. 3A). The second drive assembly 1208 may include the inner frame 1110 described with reference to the rotating assembly 1100. FIG. 12b shows a configuration that includes multiple instances of the mechanism 1200, such as a first mechanism 1214 and a second mechanism 1216. FIG. 12C shows the illustrative mechanism 1200 within the fuselage 102 of the VTOL aircraft 100.

FIG. 13A is a partial cutout isometric view of an illustrative rotor unit 1300. The rotor unit 1300 (also referred to herein as a rotor and/or the rotor units 116) includes a rotor vane 1302, a stator 1304, and an electric motor 1306. In some embodiments, the rotor unit 1300 may include a duct 1308, which may be a housing that directs airflow through and from the rotor unit 1300. The rotor vane 1302 may be rotated by the electric motor 1306, and pulls air through the rotor unit to produce thrust. As the air flows through the rotor unit vane 1302, a rotation is imparted on the air in the duct 1308. The stator 1304 couples the rotor unit vane 1302 and electric motor 1306 to the duct 1308 (which also acts as a housing).

guide vanes may be arranged radially within each duct, and actuated to direct thrust

In some embodiments, the stator 1304 may include curved blades that provide structural support and act as a straightening vane. The straightening vane includes blades that are pitched in a direction opposite to the blades of the rotor unit vane 1302. The opposite direction of the pitched blades of the straightening vane reduces the rotation imparted on the air by the rotor unit vane 1302; thereby

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resulting in exhaust air that is substantially less turbulent than without use of the straightening vane. However, a second vane 1302(2) may be rotatable and a separate part from the stator 1304. In some embodiments, the rotor unit 1300 may be a non-ducted rotor unit and may not include the duct 1308.

FIG. 13B is a side elevation view of the illustrative rotor unit 1300. The electric motor 1306 may be housed between a fore cone 1310 and an aft cone 1316, which is located on the side of the rotor unit that exhausts the thrust of air. The fore cone 1310 and the aft cone 1316 are aerodynamic features that reduce drag caused by the rotor unit 1300 during flight of the VTOL aircraft 100. The fore and aft cones may be ventilated to improve motor cooling.

FIG. 14 is a side elevation view of an illustrative multi-vane rotor unit 1400. The multi-vane rotor unit 1400 may include a fore rotor vane 1302(1) and an aft rotor vane 1302(2), a fore stator 1304(1) and an aft stator 1304(2), and a fore motor 1306(1) and an aft motor 1306(2). In some embodiments, the fore motor 1306(1) and the aft motor 1306(2) may cause rotation of the respective rotor unit vanes in opposite directions. The fore stator 1304(1) may include straight blades while the aft stator 1304(2) may be a straightening vane and may include blades curved opposite the curvature of the blades of the rotor unit vane 1302(2). When more than one rotor vane is in each duct, rotors may rotate in opposite directions to counter vortex effect, and improve efficiency.

FIGS. 15A and 15B are partial cutout isometric views of the illustrative rotor unit shown in FIG. 13 and show thrust directing apparatuses. FIG. 15A shows the rotor unit 1300 with a rotating inner duct 1502 that is rotatably coupled to the inner duct. FIG. 15B shows the rotor unit 1300 with a rotating vane 1504 that is rotatably coupled to the inner duct. The rotating inner ring 1502 and the rotating vane 1504 may provide yaw and roll control during VTOL and horizontal flight in the forward-flight mode 206 and the transition mode 204, and may provide yaw and roll control during flight in the hover mode 202. During flight in the forward flight mode 206, the ailerons (or other control surfaces) may control yaw and roll.

FIG. 16 is a top view of an illustrative VTOL aircraft 100 that includes wing tip rotors 1602. The wing tip rotors 1602 may provide roll stability during flight in the hover mode 202 and possibly during flight in the transition mode 204. The wing tip rotors 1602 may be located near a tip of the main wing. However, the wing tip rotors 1602 may be located in other locations to direct thrust outward towards the general direction of the wing tips and/or downward from the wingtips.

The wing tip rotors 1602 may be smaller sized rotors than the main rotors 116 described above. The wing tip rotors 1602 may also be thinner than the main rotors 116 such that a profile of the wing tip rotors does not project substantially above a top surface of the wing or below a bottom surface of the wing. In some embodiments, the wing tip rotors may not include the rotating chassis 120 and therefore may not be able to move to direct thrust in different directions. However, the wing tip rotors 1602 may be configured to include directional mechanisms, such as the rotating chassis 120, the rotating inner duct 1502, and/or the rotating vane 1504.

In the hover mode, the thrust from the main rotor units 116 is directed down, allowing for the VTOL aircraft 100 to hover, both in and out of ground effect. The control management system 614 may vary the rotor speed in the hover mode 202 in order to maintain a level, balanced hover. The control management system 614 may also send signals to the

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rotor units **116**, directing the rotor units **116** to move slightly about the longitudinal and lateral axes to maintain a stable hover, or to move the VTOL aircraft **100** forward, aft, or laterally. Wing tip rotors **1602** may be controlled by the control management system **614** and may aid the main rotor units **116** in lift and in hover stability.

The wing tip rotors **1602** may generate thrust perpendicular to the VTOL aircraft **100** at varying intervals as necessary to maintain a stable hover. The power output of the wing tip rotors **1602** may be determined by the control management system **614**. In some embodiments, the wing tip rotors may include a cover that can be placed over the wing tip rotors **1602** during flight in the forward-flight mode **206** to reduce drag caused by the wing tip rotors **1602**. The wing tip rotors **1602** may have a cover on the top side and the bottom side of the wing which opens below a certain airspeed. The cover may be substantially flush with the aircraft skin in order to decrease drag during flight in the forward-flight mode **206** and the transition mode **204**.

FIGS. **17-25B** show various configurations of VTOL aircraft that utilize the rotor units **116** configured substantially as described above. The VTOL aircraft shown and described below may be implemented with an on-board operator (pilot) and/or in a UAV configuration that may or may not include a cockpit.

FIG. **17** is a top view of an illustrative VTOL aircraft **1700** having a shortened fuselage and rotor units of differing sizes selected to balance a payload of the VTOL aircraft. When a center of mass of expected payload of the VTOL aircraft **1700** is located closer to the aft end **106**, then the aft rotor unit **116(2)** may be a larger or more powerful rotor unit than the fore rotor unit **116(1)** to enable stable flight in the hover mode **202**. The larger rotor unit may produce more thrust at the same revolution-per-minute speed. The VTOL aircraft **1700** may have a stronger push-type thrust from the aft rotor unit **116(2)** when the aft rotor unit is the larger rotor unit.

The VTOL aircraft **1700** may include shortened fuselage **1702** as compared to the fuselage **102** depicted in the VTOL aircraft **100** shown in FIG. **1**. The shortened fuselage **1702** may allow for increased dissipation of airflow from the fore rotor unit **116(1)** resulting in increased efficiency of the aft rotor unit **116(2)**.

FIG. **18** is a top view of an illustrative VTOL aircraft **1800** having a traditional wing configuration. The VTOL aircraft **1800** includes two lift generating surfaces, a fore wing **1802** and an aft wing **1804**. The fore wing **1802** provides the majority of the lift for the aircraft. The fore wing **1802** has ailerons **1806**, which allow the operator to maneuver the aircraft about the longitudinal axis. The aft wing **1804** acts as a lifting surface and provides pitch stability. The aft wing **1804** has elevators **1808**, which allow the operator to maneuver the aircraft about the lateral axis, to pitch up and down.

The VTOL aircraft **1800** has two rotor units mounted in a rotating chassis along a longitudinal axis of a fuselage **1810**. In this embodiment, the fore rotor unit **116(1)** has a larger diameter than the aft rotor unit **116(1)**. The larger rotor unit may produce more thrust at the same revolution-per-minute speed. The configuration shown in FIG. **18** may result in a stronger pull-type thrust from the fore rotor unit **116(1)**.

The VTOL aircraft **1800** may include shortened fuselage **1810** as compared to the fuselage **102** depicted in the VTOL aircraft **100** shown in FIG. **1**. The shortened fuselage **1810** may allow for increased dissipation of airflow from the fore rotor unit **116(1)** resulting in increased efficiency of the aft rotor unit **116(2)**.

FIG. **19** is a top view of an illustrative VTOL aircraft **1900** where the fore rotor is located between the aft rotor and a

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cockpit. The cockpit **112**, when included, may be located forward of the fore rotor unit **116(1)**. In some embodiments, the cockpit **112** may be located behind the aft rotor **116(2)**, which may be another alternative configuration.

FIG. **20** is a top view of an illustrative multi-occupant VTOL aircraft **2000**. The multi-occupant VTOL aircraft **2000** may effectively have two fuselages **2002** with a fore end and an aft end, two main wings, and two rotor units **116**. The fuselages **2002** may be configured substantially parallel to each other, and may be large enough to hold passengers or other payload. The two fuselages **2002** may be coupled by an aerodynamic strut **2004** in substantially the center of mass of the aircraft, and between the fore and aft rotor units.

FIGS. **21A** and **21B** are side elevation views of another illustrative multi-occupant VTOL aircraft **2100**. FIG. **21A** shows the multi-occupant VTOL aircraft **2100** in the hover mode **202**. FIG. **21B** shows the multi-occupant VTOL aircraft **2100** in the forward-flight mode **206**. The multi-occupant VTOL aircraft **2100** may include a single fuselage **2102** that may be used to transport passenger or payload. The VTOL aircraft **2100** may use gas powered engines **2104** to generate thrust, such as gas powered turbo propellers, jet turbines, and/or other non-electric power plants.

FIGS. **22A** and **22B** are top views of an illustrative VTOL aircraft **2200** where the operator **2202** straddles a fuselage **2204**. FIG. **22A** shows the VTOL aircraft **2200** in flight in the hover mode **202**. The VTOL aircraft **2200** may include two wings **2206**, the rotor units **116**, and a windshield **2208**. The fuselage **2204** may be shaped to accommodate an operator situated above the fuselage akin to an operator straddling a frame while seated on a motorcycle. The wings **2206** may provide lift while the VTOL aircraft **2200** is in flight in the forward-flight mode **206**. FIG. **22B** shows the VTOL aircraft **2200** in flight in the forward-flight mode **206**.

The windshield **2208** may protect the operator from wind, debris, or any other object in the air. The windshield **2208** may be large enough to protect the operator's torso and head. In some embodiments, the windshield **2208** may shield the operator's entire body. The windshield **2208** may be made out of acrylic, plastic, glass, or any other transparent material. The windshield **2208** may be formed from a shatter-proof material.

With reference to FIG. **22B**, the operator **2202** may control the VTOL aircraft **2200** from a seated position near the center of the fuselage **2204**. The fuselage **2204** may include a seat **2214** and foot rests **2216** for the operator. The operator **2202** may issue control commands to the VTOL aircraft **2200** with handlebars **2218**, similar to motorcycle handlebars. The handlebar **2218** may include a throttle, through which the operator **2202** may change the power output of the rotor units **116**. In some embodiments, the operator **2202** may issue the control commands using a lever (e.g., joystick), a steering wheel, or any other device capable of transmitting the operator's desired power and direction of the VTOL aircraft **2200**. The mechanical motion of the handlebars **2218** may be transmitted into an electronic signal by the control management system **614**. The control management system **614** may process signals from an operator and the plurality of stability augmentation sensors **612**, and send an output signal to each rotor unit **116**, directing the rotor units to independently to move about the longitudinal axis and the lateral axis as necessary to transition from the hover mode **202** (FIG. **22A**) to the forward-flight mode **206** (FIG. **22B**). The control management system **614** may also receive an input signal from the throttle. The speed of each rotor unit **116** may be determined by operator input through the throttle, and stability augmentation sensor **612** input

mixed in the computer management system **614**. The rotor units **116** may produce enough lift to maintain a hover in and out of ground effect.

FIGS. **22C** and **22D** are side elevation views of an illustrative VTOL aircraft. FIG. **22C** shows airflow **2210** through the rotor units **116** during flight in the hover mode **202**. FIG. **22D** shows airflow **2212** through the rotor units **116** and across the VTOL aircraft **2200** during flight in the forward-flight mode **206**. In some embodiments, during forward flight, the backwash from the forward rotor unit(s) may provide enhanced lifting ability of the by directing a majority of the fore rotor unit's backwash over the upper surfaces, creating a lower pressure area relative to the lower surfaces.

FIGS. **23A** and **23B** are side elevation views of an illustrative VTOL aircraft **2300** and show mounting arms **2302** that connect the rotor units **116** to the fuselage **2304**.

The rotor units **116** may be moveably coupled to the fuselage **2304** via the mounting arms **2302** that include the rotating chassis **120** and mounting arms **2302**. The rotating chassis **120** may allow for freedom of movement about the longitudinal axis of each rotor unit, while the mounting arms **2302** provide the transition from a hover mode **202** as shown in FIG. **23A**, to a forward-flight mode **206** as shown in FIG. **23B**. In some embodiments, the mounting arm **2302** may move the thrust and backwash at least partially away from the fuselage **2304**. For example, the air received by the aft rotor unit **116(2)** may not flow directly from the fore rotor unit **116(1)** since the rotor units **116** may be located on different planes due to use of the mounting arms **2302**. In some embodiments, the mounting arms **2302** may be "L" shaped or have other configurations, including structural supports or wings.

FIGS. **24A** and **24B** are top views of an illustrative VTOL aircraft **2400** and show a cluster of rotor units. The VTOL aircraft may include one or more clusters **2402** of rotor units. In some embodiments, the cluster **2402** may include rotor units aligned along a longitudinal axis of the fuselage. This configuration may result in displacement of the rotor units in the forward flight mode **206**, which causes the rotor units to move above or below the fuselage after rotation and thereby receive cleaner intake air. However, other configurations of the cluster **2402** may be used. The cluster **2402** may be used for the aft rotor units as shown in FIG. **24A**, for the fore rotor units as shown in FIG. **24B**, or in both the fore rotor units and aft rotor units. The rotor units selected for inclusion in the cluster **2402** may be selected to balance power based on a location of a center of mass of the VTOL aircraft **2400**.

FIGS. **25A** and **25B** are top views of an illustrative VTOL aircraft **2500** using non-ducted rotors **2502**. The non-ducted rotors **2502** may be similar or the same as conventional propeller blades. In some instances, the blades of the non-ducted rotors **2502** may be feathered or otherwise adjusted to change an angle of the blades relative to a drive shaft.

FIG. **26** is a side elevation view of another aircraft **2600** using rotor units coupled to a rotatable arm **2602**. The rotor units **116** may be moveably coupled to the fuselage **2604** via the rotatable arm **2602** having a pivot location **2606**. The rotatable arm **2602** may enable the transition from the hover mode **202** to a forward-flight mode **206** by rotation of the rotatable arm **2602**. In some embodiments, the rotatable arm **2602** may move the thrust and backwash at least partially away from the fuselage **2604**.

CONCLUSION

Although the subject matter has been described in language specific to structural features and/or methodological

acts, it is to be understood that the subject matter defined in the appended claims is not necessarily limited to the specific features or acts described. Rather, the specific features and acts are disclosed as illustrative forms of implementing the claims.

What is claimed is:

1. A vertical takeoff and landing (VTOL) aircraft comprising:

a fuselage having a fore end, an aft end, a top side, and a bottom side, the fuselage having a longitudinal axis that is located between the top side and the bottom side and extends between the fore end and the aft end;

two rotor units to provide thrust of the VTOL aircraft in vertical flight and forward horizontal flight, the two rotor units including a fore rotor unit located proximate to the fore end of the fuselage and along the longitudinal axis of the fuselage and an aft rotor unit located proximate to the aft end of the fuselage and along the longitudinal axis of the fuselage, each of the two rotor units including:

a ducted housing including a stator;

at least one rotor vane including a plurality of pitched blades;

an electric motor coupled to the stator, the electric motor to rotate the at least one rotor vane to create the thrust; and

a rotating support for coupling the ducted housing to the fuselage, the rotating support allowing rotation of the ducted housing along at least two axes; and

a battery set to provide power for each electric motor, wherein the fuselage further includes a leading surface located between the fore end of the fuselage and the fore rotor unit, the leading surface shaped to direct airflow into the fore rotor unit during at least a transition between the vertical flight and the forward horizontal flight, the leading surface configured to mitigate at least one of turbulence or inlet lip flow separation of the airflow entering the fore rotor unit.

2. The VTOL aircraft as recited in claim 1, wherein the fuselage includes one or more surfaces shaped to direct airflow to generate lift at least while the VTOL aircraft travels in the forward horizontal flight.

3. The VTOL aircraft as recited in claim 1, wherein a centroid of the aft rotor unit is located closer to a top surface of the fuselage than a centroid of the fore rotor unit.

4. The VTOL aircraft as recited in claim 1, wherein the rotating support is configured to orient the ducted housing such that the thrust from the at least one rotor vane is directed substantially perpendicular to the longitudinal axis, the thrust generating lift to support the VTOL aircraft during the vertical flight.

5. The VTOL aircraft as recited in claim 1, wherein the rotating support is configured to orient the ducted housing such that the thrust from the at least one rotor vane is directed substantially parallel to the longitudinal axis, the thrust causing propulsion of the VTOL aircraft during the forward horizontal flight, and wherein a pressure differentiation from airflow moving across the fuselage provides at least some upward lift during the forward horizontal flight.

6. The VTOL aircraft as recited in claim 1, wherein a height of pressure centers of the rotor units is above a center of mass of the VTOL aircraft during the vertical flight to provide stability via a pendulum effect.

7. The VTOL aircraft as recited in claim 1, further comprising:

a control management system configured to receive signals from stability augmentation sensors, the control

management system to generate signals to orient and power the fore rotor unit and aft rotor unit based at least in part on the inputs from the stability augmentation sensors.

8. The VTOL aircraft as recited in claim 1, further comprising at least one wing rotor configured to control rotation of the VTOL aircraft about the longitudinal axis.

9. The VTOL aircraft as recited in claim 1, further comprising a cockpit that includes human operator controls that at least partially control power and orientation of the fore rotor unit and the aft rotor unit.

10. A vertical take-off and landing (VTOL) aircraft comprising:

- a fuselage having a fore end and an aft end;
- propulsion units including a fore propulsion unit and an aft propulsion unit located along a longitudinal axis of the fuselage, the fore propulsion unit and aft propulsion unit each generating thrust, wherein a centroid of the aft propulsion unit is located closer to a top surface of the fuselage than a centroid of the fore propulsion unit;

- a fore mounting surface located at the fore end for coupling the fore propulsion unit to the fuselage, the fore mounting surface directing rotation of the fore propulsion unit about at least a first axis;

- an aft mounting surface located at the aft end of the fuselage for coupling the aft propulsion unit to the fuselage, the aft mounting surface directing rotation of the aft propulsion unit about at least a second axis; and

- a control processor, the control processor for processing a plurality of inputs and sending an output signal to control power and orientation of the fore propulsion unit about the first axis and the aft propulsion unit about the second axis.

11. The VTOL aircraft as recited in claim 10, wherein the mounting surface is configured to orient each propulsion unit in at least each of the following flight modes:

- a hover mode where each propulsion unit is oriented such that the thrust from the propulsion units is directed substantially perpendicular to the longitudinal axis, the thrust from the propulsion units generating lift to support the VTOL aircraft in hover flight, and

- a forward flight mode where each propulsion unit is oriented such that thrust from the propulsion units is directed substantially parallel to the longitudinal axis, the thrust from the propulsion units causing propulsion of the VTOL aircraft in forward flight.

12. The VTOL aircraft as recited in claim 10, wherein the control processor uses signals from the stability augmentation sensors to generate the output signal to control power and orientation of the fore propulsion unit and the aft propulsion unit.

13. The VTOL aircraft as recited in claim 10, wherein the fuselage further includes a leading surface located between the fore end and the fore propulsion unit, the leading surface shaped to direct airflow into the fore propulsion unit during at least a transition between the hover flight and the forward flight, the leading surface to mitigate at least one of turbulence or inlet lip flow separation of the airflow entering the fore propulsion unit.

14. The VTOL aircraft as recited in claim 10, further comprising at least one lateral propulsion unit configured to control rotation of the VTOL aircraft about the longitudinal axis.

15. An aircraft comprising:

- a fuselage having a fore end, an aft end, a top side, and a bottom side, the fuselage having a longitudinal axis that is located between the top side and the bottom side and extends between the fore end and the aft end, the fuselage including one or more surfaces shaped to direct airflow to generate lift at least while the aircraft travels in a forward horizontal flight;

- two rotor units to provide thrust of the aircraft in vertical flight and forward horizontal flight, the two rotor units including a fore rotor unit located proximate to the fore end of the fuselage and along the longitudinal axis of the fuselage and an aft rotor unit located proximate to the aft end of the fuselage and along the longitudinal axis of the fuselage, each of the two rotor units including:

- a ducted housing including a stator;

- at least one rotor vane including a plurality of pitched blades;

- an electric motor coupled to the stator, the electric motor to rotate the at least one rotor vane to create the thrust; and

- a rotating support for coupling the ducted housing to the fuselage, the rotating support allowing rotation of the ducted housing along at least two axes; and

- a battery set to provide power for each electric motor.

16. The aircraft as recited in claim 15, wherein a centroid of the aft rotor unit is located closer to a top surface of the fuselage than a centroid of the fore rotor unit.

17. The aircraft as recited in claim 15, further comprising at least one wing rotor configured to control rotation of the aircraft about the longitudinal axis.

18. The aircraft as recited in claim 15, wherein the fuselage further includes a leading surface located between the fore end of the fuselage and the fore rotor unit, the leading surface shaped to direct airflow into the fore rotor unit during at least a transition between the vertical flight and the forward horizontal flight, the leading surface configured to mitigate at least one of turbulence or inlet lip flow separation of the airflow entering the fore rotor unit.

19. The aircraft as recited in claim 15, wherein the rotating support is configured to orient the ducted housing such that the thrust from the at least one rotor vane is directed substantially perpendicular to the longitudinal axis, the thrust generating lift to support the aircraft during the vertical flight.

20. The aircraft as recited in claim 15, wherein the rotating support is configured to orient the ducted housing such that the thrust from the at least one rotor vane is directed substantially parallel to the longitudinal axis, the thrust causing propulsion of the aircraft during the forward horizontal flight, and wherein a pressure differentiation from airflow moving across the fuselage provides at least some upward lift during the forward horizontal flight.